The original

DOUG'S HEADERS

A PerTronix Performance Brand

2012

The original
DOUG'S HEADERS

We are excited to present our 2012 Catalog with many new applications and updates including California Air Resources Board Executive Order numbers covering most GM applications through 2012. The new catalog has been expanded with more DIY components, race header weld up kits and highlighted coverage of our all new Stainless Steel Electric Cutouts and installation kits.

Doug's Headers, the most respected name in the header industry since the 60's, began in 1958 as a small muffler shop in East Los Angeles, California. The company expanded rapidly into a shop that designed and built innovative headers for muscle cars and many of the sport's top drag racers. Cars with the famous "Headers by Doug" decal were consistently among the fastest in their various classes.

Doug Thorley, the company's founder, had one philosophy, to build a header with the highest quality and best fit, which provides maximum engine performance output. After 54 years nothing has changed!

The PerTronix sponsored Duttweiler powered Hairston Motorsports and Racing GTO at the 2011 NMCA World Finals ran an incredible 5.91 at 247, the Quickest Small Block door car in history and still the Fastest Small Block in drag racing Period (249.16)! Visit www.pertronix.com and follow the team's performance.

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HEADER FACTS

How come there is such a price difference between header brands?

Header development and design is complex and requires a substantial amount of time and resources to do the job right! Many manufacturers are unwilling to make the commitment and instead offer compromised headers at lower prices.

Doug's will not compromise performance, quality or fit to compete with inferior designs at cheap prices. Every Doug's header is tuned with the proper tube size and length to efficiently remove all the exhaust from each cylinder, reducing pumping losses resulting in a dramatic increases in horsepower and torque. Doug's headers are carefully developed on the vehicles they are intended to fit and are re-checked numerous times during the design and manufacturing process.

What is included with a set of Doug's headers?

Every Doug's header comes with all the necessary mounting hardware, collector reducers or connector pipes, premium gaskets and detailed installation instruction sheets. Our extra thick gaskets are rated up to 1100°F, pressures to 3700 psig (255 bar), and are designed for an exact port match with Doug's headers. We do not recommend the use of other aftermarket gaskets. Doug's premium gaskets are sold separately see pages 24-25 for applications.

What finish is applied to a Doug's headers?

Metallic Ceramic Thermal Barrier Coating (MCTBC) is simply the best header finish on the market and comes standard on all Doug's headers. MCTBC protects and extends the life of headers by creating a thermal barrier that significantly lowers underhood temperatures and protects the substrate metal from thermal fatigue. Prior to the application of coating, all header tubes are pre-polished to remove clamp marks and scratches that sometimes result from the mandrel tube bending process. After MCTBC is applied, it is polished with a vibratory finishing process that produces a high luster aluminum appearance. This coating is easy to maintain and will last for years under normal operating conditions. The polishing process compresses and activates the coating, which increases the surface hardness to produce a finish that is 60% more corrosion resistant than an unpolished surface.

What should I do if I encounter an installation problem with my header?

Header installation for the most part can be accomplished with simple hand tools, a floor jack and jack stands. Some applications can be very time consuming due to limited space in the engine compartment. Should you encounter a fitment problem do not attempt to modify or alter the header in any way or your warranty will become void. Call our knowledgeable technical staff for assistance at 909-547-9058. Headers returned without prior written authorization will be refused. Read our complete warranty policy on the last page of this catalog.

Do all Doug's headers have the same basic design?

No, absolutely not. Doug's headers are designed for specific applications. The type of header design will change depending on the intended vehicle usage and emissions requirements. Doug's headers for conventional V-8 applications utilize five types of header designs:

4-TUBE FULL LENGTH HEADERS

4-tube full length headers are typically used for higher RPM horsepower, but can also increase the mid range torque in applications were there is room to fit a long tube design.

TRI-Y HEADERS

Tri-Y headers for muscle cars, trucks and motorhomes yield maximum power from off idle to 4500 RPM making them well suited for applications demanding maximum mid-range torque with maximum fuel economy.

4-TUBE MANIFOLD REPLACEMENT

4-tube stock manifold replacement headers are designed for easy installation and are emission control device compatible.

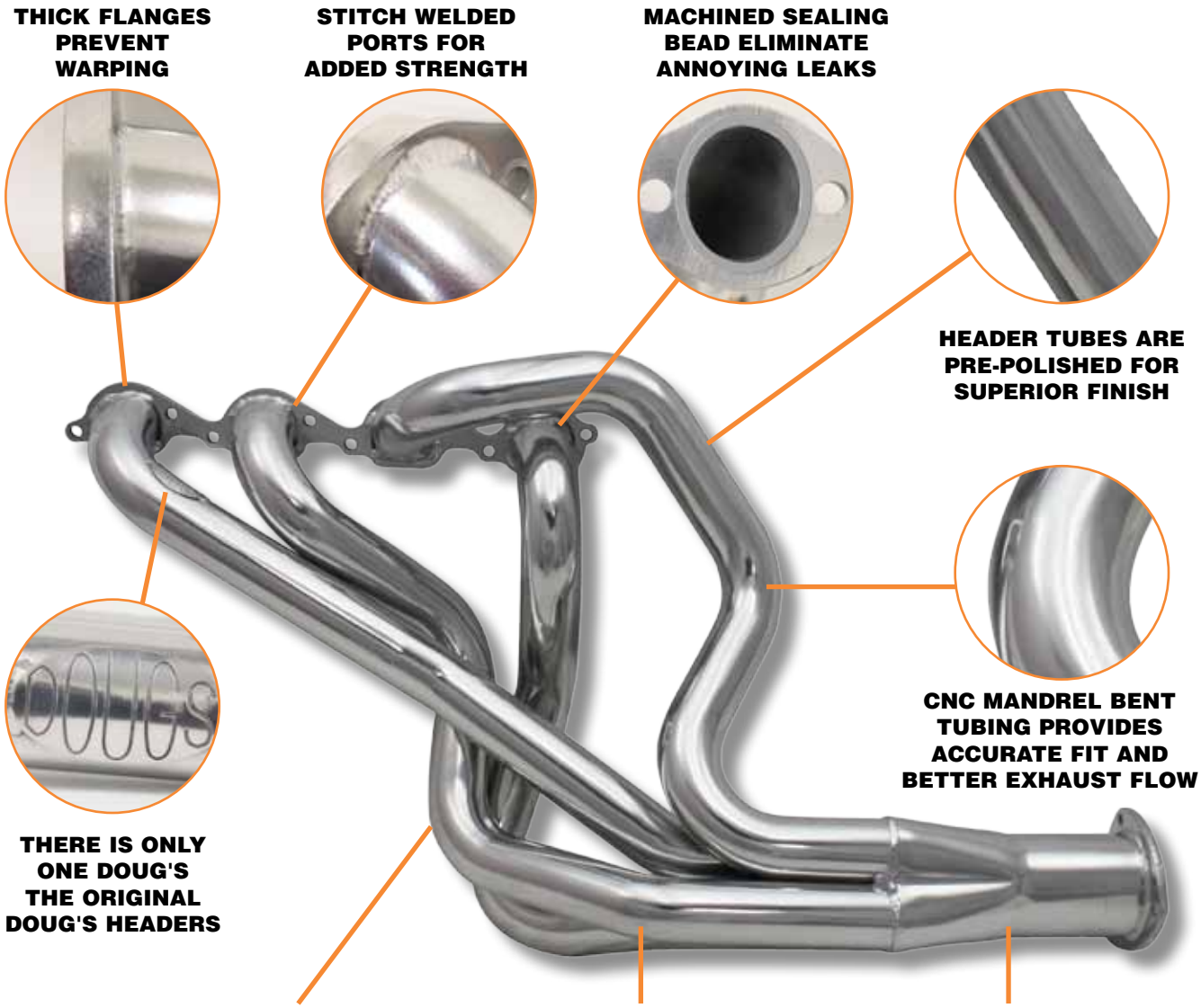
4-TUBE SHORTY

4-tube shorty or "clippster" headers provide improved ground clearance for popular muscle cars and street rods.

4-TUBE TIGHT TUCK

4-tube tight tuck headers are the best solution for narrow frame rail street rods.

ANATOMY OF A DOUG'S HEADER



Header application information is grouped into sections by vehicle type. The passenger car, street rod, 2WD truck, 4WD truck and motorhome headers are listed in their respective sections. Within each section applications are listed by vehicle make, model, engine family and year(s). Applications may have associated footnotes containing critical information. A footnote key can be found at the bottom of all odd numbered pages. Please make sure that you thoroughly read the footnotes prior to ordering. Some headers are available with more that one type of emissions provision. This requires a basic knowledge of the emission equipment found on the vehicle.

The following list defines some of the abbreviations and acronyms that are found in this catalog:

2V .....Two valve cylinder head
3V .....Three valve cylinder head
4V .....Four valve cylinder head
A/C .....Air conditioning
AUTO.....Automatic transmission
COL .....Column shift
COLL.....Collector
DIA .....Diameter
DP .....Dual Smog Pump (emissions device)
E.O.....Executive Order
EGR .....Exhaust Gas Recirculation (emissions device)
FLR.....Floor
MCTBC ..Metallic Ceramic Thermal Barrier Coating
OVL .....Oval Port
P/B .....Power Brakes
P/S .....Power Steering
PSIG.....Pounds per Square Inch Gauge
RD .....Round Port
REC .....Rectangle Port
SAP .....Same As (cylinder head) Port
SP.....Single Smog Pump (emissions device)
STD .....Standard Transmission
T.P.I. .....Tuned Port Injection

Emission Codes

Doug's Headers uses a voluntary product identification program whereby all emission-sensitive products can be identified by placing numbered labels in product packaging and listing corresponding numeric codes next to each part number. The corresponding numbers and explanations are as follows:

The product accompanying this document has been granted a California Air Resources Board (CARB) exemption, an "E.O." number, or is a direct or consolidated replacement part. It is 50-state legal, per the manufacturer's application guide.

The manufacturer of the product accompanying this document represents that it has not been found, nor is believed to be, unlawful for use under provisions of the Clean Air Act, per the manufacturer's application guide. This product is not legal for sale or use in the State of California (or in states which have adopted California emission standards) except on pre-emission-controlled motor vehicles/motor vehicle engines (pre-1966 model year).

The product accompanying this document is legal only for off-highway use (except in California or states that have adopted California emission standards), racing use or for use on pre-emission-controlled motor vehicles/motor vehicle engines (pre-1966 domestic vehicles certified to California standards, pre-1968 domestic vehicles certified to federal standards and all pre-1968 foreign vehicles), per the manufacturer's application guide.

PASSENGER CAR HEADERS

YEARS	ENGINES	METALLIC CERAMIC COATED	UNCOATED	EMISSION CODES	FOOTNOTES	A/C	P/B	P/S	AUTO COL	AUTO FLR	STD COL	STD FLR	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE
					AMC										
AMBASSADOR, MATADOR, RAMBLER															
66-69	290-401	D109	D109-R	8	*164*	N	N	N	Y	Y	N	N	1 5/8	3	SAP
1971-74	290-401	D104	D104-R	8	*164, 204*	Y	Y	Y	Y	Y	Y	Y	1 7/8	3 1/2	SAP
AMX, JAVELIN															
68-74	290-401	D104	D104-R	8	*164, 204*	Y	Y	Y	Y	Y	Y	Y	1 7/8	3 1/2	SAP
68-79	290-401	D103	D103-R	8	*164*	N	N	N	Y	Y	N	N	1 3/4	3	SAP
					BUICK										
CENTURY, REGAL, WAGONS															
73-76	350	D200	D200-R	8		Y	Y	Y	Y	Y	Y	Y	1 3/4	3	SAP
SKYLARK, GRAN SPORT, WAGONS															
68-72	350	D200	D200-R	8		Y	Y	Y	Y	Y	Y	Y	1 3/4	3	SAP
68-72	400-455	D202	D202-R	8		Y	Y	Y	Y	Y	N	Y	1 7/8	3	SAP
64-72	LS1-LS6	D3336	D3336-R	8	*160, 180*	Y	Y	Y	Y	Y	Y	Y	1 3/4	3	SAP
					CHEVROLET										
CAMARO															
67-69	265-400	D368	D368-R	8	*36, 52, 92, 93*	N	Y	Y	N	Y	N	Y	1 3/4	3	SAP
67-69	265-400	D323	D323-R	8	*92*	N	Y	Y	Y	Y	N	Y	1 7/8	3 1/2	REC
67-74	265-400	D375Y	D375Y-R	8	*36, 61, 92, 93, 96, 126, 133*	Y	Y	Y	N	Y	Y	Y	1 5/8 - 2	2 1/2	OVL
67-81	265-400	D304	D304-R	8	*5, 36, 52, 61, 92, 93, 96, 202, 214*	Y	Y	Y	Y	Y	N	N	1 5/8	3	OVL
67-81	265-400	D305	D305-R	8	*5, 36, 52, 61, 92, 93, 96, 214*	Y	Y	Y	N	N	N	Y	1 5/8	3	OVL
67-81	265-400	D308	D308-R	8	*36, 61, 92, 93, 96, 214*	Y	Y	Y	N	Y	N	Y	1 5/8	3	OVL
70-81	265-400	D324	D324-R	8	*92, 95, 96*	Y	Y	Y	Y	Y	N	Y	1 3/4	3	SAP
70-81	265-400	D326	D326-R	8	*92*	N	Y	Y	Y	Y	N	Y	1 7/8	3 1/2	SAP
82-92	265-400	D3320	D3320-R	8	*5, 92, 158, 175*	Y	Y	Y	N	Y	N	Y	1 5/8	3	RD
82-92	265-400	D3321	D3321-R	8	*92, 95, 111*	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
86-90	265-400	D3322	D3322-R	8	*75, 92, 176*	Y	Y	Y	N	Y	N	Y	1 5/8	3	SAP
1993	265-400	D3323	D3323-R	8	*5, 92, 159*	Y	Y	Y	N	Y	N	Y	1 5/8	2 1/2	SAP
93-97	265-400	D3324	D3324-R	8	*92, 111, 178*	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
94-95	265-400	D3325	D3325-R	8	*5, 92, 177*	Y	Y	Y	N	Y	N	Y	1 5/8	2 1/2	SAP
67-69	396-502	D320	D320-R	8	*69, 227*	Y	Y	Y	Y	Y	N	Y	2	3 1/2	SAP
67-69	396-502	D328	D328-R	8	*69*	N	Y	Y	Y	Y	N	Y	1 7/8	3 1/2	SAP
67-69	396-502	D319	D319-R	8	*69*	N	Y	N	Y	Y	N	Y	2 1/8	3 1/2	RD
67-81	396-502	D313	D313-R	8	*52, 69, 202*	Y	Y	Y	N	Y	N	N	1 3/4	3	SAP
67-81	396-502	D306	D306-R	8	*5, 52, 69, 202*	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
70-81	396-502	D325	D325-R	8	*52, 69, 93, 133*	Y	Y	Y	Y	Y	Y	Y	2	3 1/2	SAP
70-81	396-502	D316	D316-R	8	*69*	Y	Y	Y	Y	Y	N	Y	1 7/8	3 1/2	SAP
70-81	396-502	D332	D332-R	8	*69*	N	Y	Y	Y	Y	N	Y	2 1/8	3 1/2	RD
67-69	572	D321	D321-R	8	*69, 187*	N	Y	Y	N	Y	N	Y	2 1/8	3 1/2	D-PORT
67-69	LS1-LS6	D3337	D3337-R	8	*160, 180, 181, 202, 212*	Y	Y	Y	Y	Y	Y	Y	1 3/4	3	SAP
NEW	70-81	LS1-LS6	D333	D333-R	8	*160, 180, 212, 220, 221*	Y	Y	Y	N	Y	N	Y	1 7/8	3	SAP
NEW	70-81	LS1-LS6	D335	D335-R	8	*5, 180, 184, 212, 221*	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
98-99	LS1	D3327	D3327-R	1	*122, 155*	Y	Y	Y	N	Y	N	Y	1 5/8	2 1/4	SAP
98-99	LS1-LS6	D3328	D3328-R	8	*111, 160, 170, 174*	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
98-99	LS1-LS6	D3339	D3339-R	8	*111, 143, 160, 173, 174*	Y	Y	Y	N	Y	N	Y	1 7/8	3	SAP
00-02	LS1-LS6	D3329	D3329-R	8	*111, 160, 170, 174*	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
00-02	LS1-LS6	D3340	D3340-R	8	*111, 143, 160, 173, 174*	Y	Y	Y	N	Y	N	Y	1 7/8	3	SAP

CHEVROLET (CONTINUED)

YEARS	ENGINES	METALLIC CERAMIC COATED	UNCOATED	EMISSION CODES	FOOTNOTES	A/C	P/B	P/S	AUTO COL	AUTO FLR	STD COL	STD FLR	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE
CHEVELLE															
64-67	265-400	D376Y	D376Y-R	◈	36, 92, 96, 126, 133	Y	Y	N	Y	Y	Y	Y	1 5/8 - 2	2 1/2	OVL
64-75	265-400	D369	D369-R	◈	36, 92, 93	N	Y	Y	Y	Y	Y	Y	1 3/4	3	SAP
64-87	265-400	D304	D304-R	◈	5, 36, 92, 93, 96, 214	Y	Y	Y	Y	Y	N	N	1 5/8	3	OVL
68-87	265-400	D305	D305-R	◈	5, 36, 92, 93, 96, 214	Y	Y	Y	N	N	N	Y	1 5/8	3	OVL
64-87	265-400	D308	D308-R	◈	36, 92, 93, 96, 214	Y	Y	Y	N	Y	N	Y	1 5/8	3	OVL
68-74	265-400	D375Y	D375Y-R	◈	36, 92, 93, 96, 126, 133	Y	Y	Y	Y	Y	Y	Y	1 5/8 - 2	2 1/2	OVL
78-87	265-400	D330	D330-R	◈	92, 95, 205, 209	Y	Y	Y	Y	Y	N	N	1 3/4	3	SAP
68-72	396-502	D331	D331-R	◈	69, 209	N	Y	Y	Y	Y	Y	Y	2 1/8	3 1/2	RD
68-77	396-502	D316	D316-R	◈	69	Y	Y	Y	Y	Y	Y	Y	1 7/8	3 1/2	SAP
68-77	396-502	D306	D306-R	◈	5, 52, 69	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
64-67	396-502	D322	D322-R	◈	52, 69, 133	N	Y	Y	Y	Y	N	Y	2	3 1/2	SAP
64-77	396-502	D313	D313-R	◈	52, 69, 133	Y	Y	Y	Y	Y	N	N	1 3/4	3	SAP
68-77	396-502	D325	D325-R	◈	52, 69, 93, 133	Y	Y	Y	Y	Y	Y	Y	2	3 1/2	SAP
78-87	396-502	D318	D318-R	◈	210	Y	Y	Y	Y	Y	N	N	2	3 1/2	SAP
64-72	LS1-LS6	D3336	D3336-R	◈	160, 180, 212	Y	Y	Y	Y	Y	Y	Y	1 3/4	3	SAP
CHEVY II, NOVA															
62-67	265-400	D367Y	D367Y-R	◈	36, 60, 92, 126, 183	Y	Y	Y	Y	Y	N	Y	1 5/8 - 2	2 1/2	OVL
62-67	265-400	D365	D365-R	◈	4, 92, 119	Y	Y	Y	N	Y	Y	Y	2	3 1/2	SAP
62-67	265-400	D317	D317-R	◈	60, 92, 96, 205, 222	Y	Y	Y	Y	Y	N	N	1 3/4	3	SAP
62-67	265-400	D329	D329-R	◈	4, 92, 206, 207	N	N	N	Y	Y	Y	Y	1 3/4	3	SAP
68-72	265-400	D375Y	D375Y-R	◈	36, 92, 93, 126, 133	N	Y	Y	N	Y	N	Y	1 5/8 - 2	2 1/2	OVL
68-74	265-400	D368	D368-R	◈	36, 92, 93	N	Y	Y	N	Y	N	Y	1 3/4	3	SAP
68-74	265-400	D323	D323-R	◈	92	N	Y	Y	Y	Y	Y	Y	1 7/8	3 1/2	REC
68-79	265-400	D304	D304-R	◈	5, 36, 92, 93, 96, 214	Y	Y	Y	Y	Y	N	N	1 5/8	3	OVL
68-79	265-400	D305	D305-R	◈	5, 36, 92, 93, 96, 214	Y	Y	Y	N	N	N	Y	1 5/8	3	OVL
68-79	265-400	D308	D308-R	◈	36, 92, 93, 96, 214	Y	Y	Y	Y	Y	N	N	1 5/8	3	OVL
75-79	265-400	D324	D324-R	◈	92, 96	Y	Y	Y	Y	Y	N	Y	1 3/4	3	SAP
75-79	265-400	D326	D326-R	◈	92	N	Y	Y	Y	Y	Y	Y	1 7/8	3 1/2	REC
68-74	396-502	D320	D320-R	◈	69, 227	Y	Y	Y	Y	Y	N	Y	2	3 1/2	SAP
68-74	396-502	D328	D328-R	◈	69	N	Y	Y	Y	Y	Y	Y	1 7/8	3 1/2	SAP
68-74	396-502	D319	D319-R	◈	69, 208	N	Y	N	Y	Y	Y	Y	2 1/8	3 1/2	RD
68-74	396-502	D313	D313-R	◈	52, 69, 133	Y	Y	Y	Y	Y	N	N	1 3/4	3	SAP
68-79	396-502	D306	D306-R	◈	5, 52, 69	Y	Y	N	N	Y	N	Y	1 3/4	3	SAP
68-74	572	D321	D321-R	◈	69, 187	N	Y	Y	N	Y	N	Y	2 1/8	3 1/2	D-PORT
68-74	LS1-LS6	D3337	D3337-R	◈	160, 180, 181, 202, 212	Y	Y	Y	Y	Y	Y	Y	1 3/4	3	SAP
NEW 75-79	LS1/LS6	D333	D333-R	◈	160, 180, 212, 220, 221	Y	Y	Y	N	Y	N	Y	1 7/8	3	SAP
NEW 75-79	LS1/LS6	D335	D335-R	◈	5, 180, 184, 212, 221	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP

FOOTNOTES

4 Fenderwell exit
5 Shorty design for maximum ground clearance
36 Fits D-Port cylinder heads including ZZ4 crate engines
52 Will not fit with Saginaw Close Ratio 825 Steering Box
60 Will not fit with 168 tooth flywheels or kickout aftermarket starters
61 Does not fit 67-69 Camaro with A/C
69 Big block frame stands and motor mounts must be used to insure proper engine location and header fit.
75 Fuel injected engines only
92 Will fit most angle plug heads including factory Chevrolet "Bow-Tie" heads
93 Requires removal or modification of locking steering columns if equipped
95 Reducers available with O2 sensor fitting see catalog page 28
96 Installation requires left side A/C bracket part number H7608.1979 and later vehicles with short compressors can use the stock bracket.
111 Long tube headers for off-highway racing use only
119 Double flange design (inner and outer)
122 50-State Legal header C.A.R.B. E.O. #D-57-19, D-57-25
126 Y indicates Tri-Y design
133 Does not fit with power glide transmission
143 Comes with EGR provision
155 Shorty header that bolts directly to factory headpipes
158 Header equipped with a fitting to accept stock O2 sensor
159 Includes Y pipe and flange to accommodate the catalytic converter
160 Includes O2 sensor extension(s) harness
164 Dog leg exhaust port
170 This header comes with accommodations for E.G.R., oxygen sensor and smog pump.
173 System accommodates oxygen sensor(s) and air injection
174 Aluminized Y pipe that bolts to factory catalytic converter available separately PN. D900
175 Aluminized Y pipe that bolts to rear factory catalytic converter available separately PN. D901 (Will not fit dual Cats)
176 Fits T.P.I. engines with single 3" inlet catalytic converter only. High Flow Y pipe included.
177 Includes Y pipe and flange to accommodate stock catalytic converter. Will not fit '95 models with dual catalytic converters
178 Aluminized Y pipe that bolts to rear factory catalytic converter available separately PN. D920
180 Requires a Doug's LS1 adapter plate kit P/N SK100 or equivalent (American Tour Specialties are confirmed)
181 Includes 3" to 2.5" reducers with O2 fittings
183 Will work w/column shift must use "Chevy 2 Only" conversion kit part number 01036
184 OEM Domed collector style
187 Will fit 572 tall deck (10.2") crate engine or equivalent
202 Will fit Detroit Speed & Engineering front subframes with rack and pinion steering
204 1968-69 AMX & Javelin require minor modification of passenger side shock tower if using 1970 and newer "Tall Deck" block. Clearance not an issue with original 68-69 block. (Not an issue on 1970-74 cars)
205 Will fit 168-tooth flywheel if used with Powermaster mini starter P/N 9500
206 Will not fit with heater
207 Will not fit convertible models
208 Fits 6 speed ZF transmissions and standard 5-speed
209 One tube each side over frame
210 Must use stock small block frame stands and motor mounts
212 Will not fit manual transmission cars with factory Z bar clutch linkage
214 Must use non-shell type motor mounts
220 Uses 3" V band collectors with clamps provided
221 Comes with welded O2 sensor fittings
222 Fits TCI or equivalent Mustang II rack and pinion equipped cars
227 Will fit with Saginaw Close Ratio 825 Steering Box

PASSENGER CAR HEADERS

YEARS	ENGINES	METALLIC CERAMIC COATED	UNCOATED	EMISSION CODES	FOOTNOTES	A/C	P/B	P/S	AUTO COL	AUTO FLR	STD COL	STD FLR	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE
CHEVROLET (CONTINUED)															
CORVETTE															
55-62	265-400	D315	D315-R	2	*36, 92, 96*	Y	Y	Y	N	Y	N	Y	1 5/8	2 1/2	OVL
63-74	265-400	D350	D350-R	3	*36, 92, 93, 96, 125*	Y	Y	Y	N	Y	N	Y	1 5/8	3	OVL
63-74	265-400	D334	D334-R	3	*36, 92, 93, 96*	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
92-96	350 LT1/LT4	D3330	D3330-R	1	*29, 92, 122, 155*	Y	Y	Y	N	Y	N	Y	1 3/4	3	RECT
97-99	LS1-LS6	D3331	D3331-R	1	*29, 122, 155*	Y	Y	Y	N	Y	N	Y	1 5/8	3	SAP
2000	LS1-LS6	D3332	D3332-R	1	*122, 155, 173, 184*	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
01-04	LS1-LS6	D3333	D3333-R	1	*122, 155, 173, 184*	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
01-04	LS1-LS6	D3334	D3334-R	3	*111, 173*	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
EL CAMINO															
59-60	265-400	D358	D358-R	2	*36, 92, 96, 125*	Y	Y	Y	Y	Y	Y	Y	1 5/8	3	OVL
64-67	265-400	D376Y	D376Y-R	3	*36, 92, 96, 126, 133*	Y	Y	N	Y	Y	Y	Y	1 5/8 - 2	2 1/2	OVL
68-72	396-502	D331	D331-R	3	*69, 209*	N	Y	Y	Y	Y	Y	Y	2 1/8	3 1/2	RD
68-74	265-400	D375Y	D375Y-R	3	*36, 92, 93, 96, 126, 133*	Y	Y	Y	Y	Y	Y	Y	1 5/8 - 2	2 1/2	OVL
64-75	265-400	D369	D369-R	3	*36, 92*	N	Y	Y	Y	Y	Y	Y	1 3/4	3	SAP
64-87	265-400	D304	D304-R	3	*5, 36, 92, 93, 96, 214*	Y	Y	Y	Y	Y	N	N	1 5/8	3	OVL
68-87	265-400	D305	D305-R	3	*5, 36, 92, 93, 96, 214*	Y	Y	Y	N	N	N	Y	1 5/8	3	OVL
64-87	265-400	D308	D308-R	3	*36, 92, 93, 96, 214*	Y	Y	Y	Y	Y	Y	Y	1 5/8	3	OVL
58-64	348-409	D309Y	D309Y-R	2	*126*	Y	Y	Y	Y	Y	Y	Y	1 3/4 - 2	2 1/2	SAP
64-67	396-502	D322	D322-R	3	*52, 69, 133*	N	Y	Y	Y	Y	N	Y	2	3 1/2	SAP
65-77	396-502	D313	D313-R	3	*52, 69, 133*	Y	Y	Y	Y	Y	N	N	1 3/4	3	SAP
68-77	396-502	D325	D325-R	3	*52, 69, 93, 133*	Y	Y	Y	Y	Y	Y	Y	2	3 1/2	SAP
68-77	396-502	D306	D306-R	3	*5, 52, 69*	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
64-72	LS1-LS6	D3336	D3336-R	3	*180, 181, 212*	Y	Y	Y	Y	Y	Y	Y	1 3/4	3	SAP
MONTE CARLO															
70-87	265-400	D304	D304-R	3	*5, 36, 92, 93, 96, 214*	Y	Y	Y	Y	Y	N	N	1 5/8	3	OVL
70-87	265-400	D305	D305-R	3	*5, 36, 92, 93, 96, 214*	Y	Y	Y	N	N	N	Y	1 5/8	3	OVL
70-87	265-400	D308	D308-R	3	*36, 92, 93, 96, 214*	Y	Y	Y	Y	Y	N	N	1 5/8	3	OVL
78-87	265-400	D330	D330-R	3	*92, 95, 205, 209*	Y	Y	Y	Y	Y	N	N	1 3/4	3	SAP
70-74	396-502	D313	D313-R	3	*52, 69, 133*	Y	Y	Y	Y	Y	N	N	1 3/4	3	SAP
70-77	396-502	D306	D306-R	3	*5, 69, 93*	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
78-87	396-502	D318	D318-R	3	*210*	Y	Y	Y	Y	Y	N	N	2	3 1/2	SAP
PASSENGER CAR, WAGON															
55-57	265-400	D356	D356-R	2	*5, 23, 36, 92, 105, 108, 192*	Y	Y	Y	Y	Y	N	Y	1 5/8	2 1/2	OVL
55-57	265-400	D357Y	D357Y-R	2	*23, 36, 92, 105, 108, 126, 192*	Y	Y	Y	Y	Y	N	Y	1 5/8 - 2	2 1/2	OVL
55-57	265-400	D353	D353-R	2	*36, 76, 92, 108, 133, 137, 192*	Y	Y	Y	Y	Y	N	Y	1 3/4	3	SAP
55-57	265-400	D355	D355-R	2	*4, 13, 92, 108, 125*	Y	N	Y	Y	Y	Y	Y	1 3/4	3	SAP
58-64	265-400	D358	D358-R	2	*36, 92, 96, 125*	Y	Y	Y	Y	Y	Y	Y	1 5/8	3	OVL
65-70	265-400	D375Y	D375Y-R	3	*36, 92, 93, 96, 126, 133*	Y	Y	N	Y	Y	Y	Y	1 5/8 - 2	2 1/2	OVL
65-89	265-400	D308	D308-R	3	*36, 92, 93, 96*	Y	Y	Y	N	Y	Y	Y	1 5/8	3	OVL
71-94	265-400	D304	D304-R	3	*5, 36, 92, 93, 96*	Y	Y	Y	Y	Y	N	N	1 5/8	3	OVL
71-94	265-400	D305	D305-R	3	*5, 36, 92, 93, 96, 214*	Y	Y	Y	N	N	N	Y	1 5/8	3	OVL
58-64	348-409	D309Y	D309Y-R	2	*126*	Y	Y	N	Y	Y	Y	Y	1 3/4 - 2	2 1/2	SAP
55-57	396-502	D354	D354-R	2	*23, 105, 108, 137, 192*	Y	Y	Y	Y	Y	N	N	2	3 1/2	SAP
65-74	396-502	D306	D306-R	3	*5, 52, 69*	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
68-74	396-502	D313	D313-R	3	*52, 69, 133*	Y	Y	Y	Y	Y	N	N	1 3/4	3	SAP
55-57	572	D359	D359-R	2	*108, 187*	Y	Y	Y	N	Y	N	Y	2 1/8	3 1/2	D-PORT
55-57	LS1-LS6	D311	D311-R	2	*5, 85, 107, 108, 180, 212*	Y	Y	Y	Y	Y	N	Y	1 7/8	3	SAP
DODGE															
CHALLENGER															
70-74	273-360	D453	D453-R	3	*230*	Y	Y	Y	N	Y	N	Y	1 5/8	3	SAP
70-74	383, 400	D451	D451-R	3	*127, 215*	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
70-74	426 WDG, 440	D452	D452-R	3	*127, 215*	Y	Y	Y	N	Y	N	Y	2	3 1/2	SAP
70-74	5.7L HEMI	D4477	D4477-R	3	*179*	Y	Y	Y	Y	Y	Y	Y	1 5/8	3	SAP
CHARGER, R/T															
66-72	273-360	D453	D453-R	3	*230*	Y	Y	Y	Y	Y	Y	Y	1 5/8	3	SAP
66-72	383, 400	D451	D451-R	3	*127, 215*	Y	Y	Y	N	Y	Y	Y	1 3/4	3	SAP
66-72	426 WDG, 440	D452	D452-R	3	*127, 215*	Y	Y	Y	Y	Y	Y	Y	2	3 1/2	SAP
68-74	5.7L HEMI	D4477	D4477-R	3	*179*	Y	Y	Y	Y	Y	Y	Y	1 5/8	3	SAP

YEARS	ENGINES	METALLIC CERAMIC COATED	UNCOATED	EMISSION CODES	FOOTNOTES	A/C	P/B	P/S	AUTO COL	AUTO FLR	STD COL	STD FLR	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE
DODGE (CONTINUED)															
CORONET, CORONET WAGONS															
62-74	273-360	D453	D453-R	8	230	Y	Y	Y	Y	Y	Y	Y	1 5/8	3	SAP
62-72	383, 400	D451	D451-R	8	127, 215	Y	Y	Y	Y	Y	Y	Y	1 3/4	3	SAP
62-65	426 WDG, 440	D440	D440-R	2	4, 13, 127, 215	Y	N	Y	Y	Y	Y	Y	2	3 1/2	SAP
62-72	426 WDG, 440	D452	D452-R	8	127, 215	Y	Y	Y	Y	Y	Y	Y	2	3 1/2	SAP
68-74	5.7L HEMI	D4477	D4477-R	8	179	Y	Y	Y	Y	Y	Y	Y	1 5/8	3	SAP
DART															
63-66	273-360	D450	D450-R	8	230	Y	Y	Y	N	Y	N	Y	1 5/8	2 1/2	SAP
67-72	273-360	D453	D453-R	8	230	Y	Y	Y	Y	Y	Y	Y	1 5/8	3	SAP
DEMON															
70-72	273-360	D453	D453-R	8	230	Y	Y	Y	Y	Y	Y	Y	1 5/8	3	SAP
SUPER BEE															
68-72	273-360	D453	D453-R	8	230	Y	Y	Y	Y	Y	Y	Y	1 5/8	3	SAP
68-72	383, 400	D451	D451-R	8	127, 215	Y	Y	Y	Y	Y	Y	Y	1 3/4	3	SAP
68-72	426 WDG, 440	D452	D452-R	8	127, 215	Y	Y	Y	Y	Y	Y	Y	2	3 1/2	SAP
68-74	5.7L HEMI	D4477	D4477-R	8	179	Y	Y	Y	Y	Y	Y	Y	1 5/8	3	SAP
FORD															
AC COBRA															
NEW 62-65	260-302	D624	D624-R	8	151	N	N	N	N	N	N	Y	1 5/8	3	SAP
FAIRLANE															
62-65	260-302	D662Y	D662Y-R	2	90, 100, 126, 228	Y	Y	N	N	Y	N	Y	1 5/8 - 2	2 1/2	SAP
66-74	260-302	D668	D668-R	8	90, 97, 100, 228	Y	Y	Y	N	Y	N	N	1 5/8	2 1/2	SAP
66-70	390-428	D625	D625-R	8	97, 193, 194	Y	Y	Y	Y	Y	N	Y	1 3/4	3	RECT
66-70	390-428	D627	D627-R	8	194, 199, 200	Y	Y	N	N	Y	N	N	2	3 1/2	RECT
70-71	351C	D670A2	D670A2-R	8	88, 97	Y	Y	Y	N	Y	N	N	1 3/4	2 1/2	SAP
70-71	351C	D670A4	D670A4-R	8	89, 97	Y	Y	Y	N	Y	N	N	1 3/4	2 1/2	SAP
70-71	351C	D670S2	D670S2-R	8	88, 97	Y	Y	Y	N	N	N	Y	1 3/4	2 1/2	SAP
70-71	351C	D670S4	D670S4-R	8	89, 97	Y	Y	Y	N	N	N	Y	1 3/4	2 1/2	SAP
66-70	351W	D669Y	D669Y-R	8	97, 126	Y	Y	Y	N	Y	N	N	1 3/4 - 2	3	SAP
66-70	351W	D669Y-1	D669Y-1R	8	97, 126, 138	Y	Y	Y	N	Y	N	N	1 3/4 - 2	3	SAP
NEW 66-67	5.0L COYOTE	D6651	D6651-R	8	231	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
FALCON															
60-65	260-302	D660YA	D660YA-R	2	90, 100, 126, 216	Y	Y	Y	Y	Y	N	N	1 5/8 - 2	2 1/2	SAP
60-65	260-302	D660YS	D660YS-R	2	100, 126, 216	Y	Y	Y	N	N	Y	Y	1 5/8 - 2	2 1/2	SAP
60-65	260-302	D661Y	D661Y-R	8	126, 216, 222, 223	Y	Y	Y	N	Y	N	Y	1 5/8 - 2	2 1/2	SAP
NEW 60-65	5.0L COYOTE	D6651	D6651-R	8	231	Y	Y	Y	Y	Y	N	Y	1 3/4	3	SAP

FOOTNOTES

4 Fenderwell exit
5 Shorty design for maximum ground clearance
13 May require smaller front tires to avoid contact.
23 Will not fit if engine is located more than 3/4" forward for HEI firewall clearance. Fits with TCI engine mount kit PN 725-7005-80 and with the equivalent Danchuk mounts.
29 Comes with fitting(s) to accommodate air injection
36 Fits D-Port cylinder heads including ZZ4 crate engines
52 Will not fit with Saginaw Close Ratio 825 Steering Box
69 Big block frame stands and motor mounts must be used to insure proper engine location and header fit.
76 Fits with either the Danchuk 3/4" forward or their stock location side mounts, rear transmission mount or equivalent and stock or 605 steering boxes. Stock mid mount and ears on the frame must removed
85 O2 bungs are welded on both collectors.
88 Fits two barrel heads
89 Fits four barrel heads (Boss 351)
90 Does not fit with C-6 transmission
92 Will fit most angle plug heads including factory Chevrolet "Bow-Tie" heads
93 Requires removal or modification of locking steering columns if equipped
95 Reducers available with O2 sensor fitting see catalog page 28
96 Installation requires left side A/C bracket part number H7608.1979 and later vehicles with short compressors can use the stock bracket.
97 Installation requires power steering bracket PN H7609.
100 Will not fit models with air injection cylinder heads
105 Original bellhousing frame mounts must be removed.
107 LS1/LS6 engines require the use of a LS1 oil pan for proper header fit.
108 Will fit with 605 power steering box
111 Long tube headers for off-highway racing use only
122 50-State Legal header C.A.R.B. E.O. #D-57-19, D-57-25
125 Fits Edelbrock angle plug heads
126 Y indicates Tri-Y design
127 Fits with Mopar mini-starter part PN. P5249644C
133 Does not fit with power glide transmission
137 Does not fit 4 speed applications with bell housing mounts
138 Fits only World Products heads with wide 3" center to center exhaust bolt pattern
151 Non-coated headers supplied with Hi-Temp black painted
155 Shorty header that bolts directly to factory headpipes
173 System accommodates oxygen sensor(s) and air injection
179 Requires street & performance engine adapter kit
180 Requires a Doug's LS1 adapter plate kit P/N SK100 or equivalent (American Tour Specialties are confirmed)
181 Includes 3" to 2.5" reducers with O2 fittings
184 OEM Domed collector style
187 Will fit 572 tall deck (10.2") crate engine or equivalent
192 Header is designed to fit cars using original V-8 pitman arm part number 3719487 not 6 cylinder pitman arm number 3709877. Aftermarket pitman arms must be same configuration as OE for proper header fit.
193 Without oil cooler
194 Will only fit 16 bolt F.E. cylinder heads with the top four exhaust bolt holes in line. Will not seal properly on heads with the end upper bolts lower than the center bolts.
199 Header design features two primary pipes crossing behind oil pan for improved fit. Originally designed on factory Cobra Jet Super Stock Cars.
200 Extremely tight fit between shock towers. Fits better when shock towers are boxed.
205 Will fit 168-tooth flywheel if used with Powermaster mini starter P/N 9500
209 One tube each side over frame
210 Must use stock small block frame stands and motor mounts
212 Will not fit manual transmission cars with factory Z bar clutch linkage
214 Must use non-shell type motor mounts
215 Designed for original heads (906 or 915 castings) 1975 and later models may require modification to flange
216 Will not fit new cast iron Ford Dart engine blocks
222 Fits TCI or equivalent Mustang II rack and pinion equipped cars
223 Fits AOD transmissions
228 Will not fit GT40 "P" head
230 Will fit applications with 727 automatic transmissions when used with Mopar Performance mini starter #P5249644AC or equivalent.
231 Header design fits with Shock Towers removed and TCI or equivalent front crossmember and motor mounts

PASSENGER CAR HEADERS

FORD (CONTINUED)

YEARS	ENGINES	METALLIC CERAMIC COATED	UNCOATED	EMISSION CODES	FOOTNOTES	A/C	P/B	P/S	AUTO COL	AUTO FLR	STD COL	STD FLR	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE
MUSTANG															
64-70	260-302	D690YA	D690YA-R	8	90, 97, 100, 126, 197, 228	Y	Y	Y	Y	Y	N	N	1 5/8 - 2	2 1/2	SAP
64-70	260-302	D690YS	D690YS-R	8	18, 97, 100, 126, 197, 228	Y	Y	Y	N	N	Y	Y	1 5/8 - 2	2 1/2	SAP
64-70	260-302	D661Y	D661Y-R	8	126, 216, 222, 223	Y	Y	Y	N	Y	N	Y	1 5/8 - 2	2 1/2	SAP
64-73	260-302	D668	D668-R	8	90, 97, 100, 197, 228	Y	Y	Y	Y	Y	N	N	1 5/8	2 1/2	SAP
64-73	260-302	D665	D665-R	8	5, 18, 62, 196, 197, 228	Y	Y	Y	Y	Y	N	Y	1 5/8	3	SAP
67-70	390-428	D626	D626-R	8	97, 194, 195	Y	Y	Y	N	Y	N	Y	1 3/4	3	RECT
67-70	390-428	D627	D627-R	8	194, 199, 200	N	Y	N	N	Y	N	Y	2	3 1/2	RECT
67-70	351C	D670A2	D670A2-R	8	88, 97	Y	Y	Y	N	Y	N	N	1 3/4	2 1/2	SAP
67-70	351C	D670A4	D670A4-R	8	89, 97	Y	Y	Y	N	Y	N	N	1 3/4	2 1/2	SAP
67-70	351C	D670S2	D670S2-R	8	88, 97	Y	Y	Y	N	N	N	Y	1 3/4	2 1/2	SAP
67-70	351C	D670S4	D670S4-R	8	89, 97	Y	Y	Y	N	N	N	Y	1 3/4	2 1/2	SAP
71-73	351C	D6712	D6712-R	8	88, 97	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
71-73	351C	D6714	D6714-R	8	89, 97	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
67-70	351W	D669Y	D669Y-R	8	97, 126, 228	Y	Y	Y	N	Y	N	N	1 3/4 - 2	3	SAP
67-70	351W	D669Y-1	D669Y-1R	8	97, 126, 138	Y	Y	Y	N	Y	N	N	1 3/4 - 2	3	SAP
79-93	351W	D6672	D6672-R	8	95, 111, 119, 156	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
79-93	255-302W	D6671	D6671-R	8	111, 112, 156, 158, 161, 185, 228	Y	Y	Y	N	Y	Y	Y	1 3/4	3	SAP
86-93	255-302W	D6673	D6673-R	1	113, 121, 156, 228	Y	Y	Y	N	Y	N	Y	1 5/8	3	SAP
86-93	255-302W	D6674	D6674-R	1	114, 121, 156, 228	Y	Y	Y	N	Y	N	Y	1 5/8	3	SAP
94-95	255-302W	D6675	----------	1	115, 121, 143, 156, 228	Y	Y	Y	N	Y	N	Y	1 5/8	3	SAP
94-95	255-302W	D6676	D6676-R	1	116, 121, 143, 156, 228	Y	Y	Y	N	Y	N	Y	1 5/8	3	SAP
96-04	4.6L 2V	D6679	D6679-R	8	111, 117, 160	Y	Y	Y	N	Y	N	Y	1 5/8	3	SAP
96-04	4.6L 2V	D6680	D6680-R	1	121	Y	Y	Y	N	Y	N	Y	1 5/8	2 1/2	SAP
96-04	4.6L 4V	D6681	D6681-R	8	111, 124, 160	Y	Y	Y	N	Y	N	Y	1 5/8	3	SAP
05-10	4.6L 3V	D6682	D6682-R	8	155, 198	Y	Y	Y	N	Y	N	Y	1 5/8	2 1/2	SAP
05-10	4.6L 3V	D6683	D6683-R	8	111, 160	Y	Y	Y	N	Y	N	Y	1 5/8	2 1/2	SAP
NEW 64-73	5.0L COYOTE	D6651	D6651-R	8	231	Y	Y	Y	Y	Y	N	Y	1 3/4	3	SAP
RANCHERO															
60-65	260-302	D660YA	D660YA-R	7	90, 100, 126, 216	Y	Y	Y	Y	Y	N	N	1 5/8 - 2	2 1/2	SAP
60-65	260-302	D660YS	D660YS-R	2	100, 126, 216	Y	Y	Y	N	N	Y	Y	1 5/8 - 2	2 1/2	SAP
60-65	260-302	D661Y	D661Y-R	8	126, 216, 222, 223	Y	Y	Y	N	Y	N	Y	1 5/8 - 2	2 1/2	SAP
68-74	260-302	D668	D668-R	8	90, 97, 100, 228	Y	Y	Y	N	Y	N	N	1 5/8	2 1/2	SAP
66-70	351W	D669Y	D669Y-R	8	97, 126, 228	Y	Y	Y	N	Y	N	N	1 3/4 - 2	3	SAP
66-70	351W	D669Y-1	D669Y-1R	8	97, 126, 138	Y	Y	Y	N	Y	N	N	1 3/4 - 2	3	SAP
66-70	390-428	D625	D625-R	8	97, 193, 194	Y	Y	Y	Y	Y	Y	Y	1 3/4	3	RECT
70-71	351C	D670A2	D670A2-R	8	88, 97	Y	Y	Y	N	Y	N	N	1 3/4	2 1/2	SAP
70-71	351C	D670A4	D670A4-R	8	89, 97	Y	Y	Y	N	Y	N	N	1 3/4	2 1/2	SAP
70-71	351C	D670S2	D670S2-R	8	88, 97	Y	Y	Y	N	N	N	Y	1 3/4	2 1/2	SAP
70-71	351C	D670S4	D670S4-R	8	89, 97	Y	Y	Y	N	N	N	Y	1 3/4	2 1/2	SAP
TORINO															
66-70	260-302	D668	D668-R	8	90, 97, 100, 228	Y	Y	Y	N	Y	N	N	1 5/8	2 1/2	SAP
66-70	351W	D669Y	D669Y-R	8	97, 126, 228	Y	Y	Y	N	Y	N	N	1 3/4 - 2	3	SAP
66-70	351W	D669Y-1	D669Y-1R	8	97, 126, 138	Y	Y	Y	N	Y	N	N	1 3/4 - 2	3	SAP
66-70	390-428	D625	D625-R	8	97, 193, 194	Y	Y	Y	Y	Y	Y	Y	1 3/4	3	RECT
70-71	351C	D670A2	D670A2-R	8	88, 97	Y	Y	Y	N	Y	N	N	1 3/4	2 1/2	SAP
70-71	351C	D670A4	D670A4-R	8	89, 97	Y	Y	Y	N	Y	N	N	1 3/4	2 1/2	SAP
70-71	351C	D670S2	D670S2-R	8	88, 97	Y	Y	Y	N	N	N	Y	1 3/4	2 1/2	SAP
70-71	351C	D670S4	D670S4-R	8	89, 97	Y	Y	Y	N	N	N	Y	1 3/4	2 1/2	SAP

PASSENGER CAR HEADERS

YEARS	ENGINES	METALLIC CERAMIC COATED	UNCOATED	EMISSION CODES	FOOTNOTES	A/C	P/B	P/S	AUTO COL	AUTO FLR	STD COL	STD FLR	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE
MERCURY															
COMET															
60-65	260-302	D660YA	D660YA-R	2	90, 100, 126, 216	Y	Y	Y	Y	Y	N	N	1 5/8 - 2	2 1/2	SAP
60-65	260-302	D660YS	D660YS-R	2	100, 126, 216	Y	Y	Y	N	N	Y	Y	1 5/8 - 2	2 1/2	SAP
60-65	260-302	D661Y	D661Y-R	3	126, 216, 222, 223	Y	Y	Y	N	Y	N	Y	1 5/8 - 2	2 1/2	SAP
70-74	260-302	D668	D668-R	3	90, 97, 100, 228	Y	Y	Y	N	Y	N	N	1 5/8	2 1/2	SAP
66-70	351W	D669Y	D669Y-R	3	97, 126, 228	Y	Y	Y	N	Y	N	N	1 3/4 - 2	3	SAP
66-70	351W	D669Y-1	D669Y-1R	3	97, 126, 138	Y	Y	Y	N	Y	N	N	1 3/4 - 2	3	SAP
66-70	390-428	D625	D625-R	3	97, 193, 194	Y	Y	Y	Y	Y	Y	Y	1 3/4	3	RECT
COUGAR															
68-70	260-302	D668	D668-R	3	90, 97, 100, 228	Y	Y	Y	N	Y	N	N	1 5/8	2 1/2	SAP
67-73	260-302	D665	D665-R	3	5, 18, 62, 196, 197, 228	Y	Y	Y	Y	Y	N	Y	1 5/8	3	SAP
67-70	390-428	D626	D626-R	3	97, 194	Y	Y	Y	N	Y	N	Y	1 3/4	3	RECT
67-70	390-428	D627	D627-R	3	194, 199, 200	N	Y	N	N	Y	N	Y	2	3 1/2	RECT
67-70	351W	D669Y	D669Y-R	3	97, 126, 228	Y	Y	Y	N	Y	N	N	1 3/4 - 2	3	SAP
67-70	351W	D669Y-1	D669Y-1R	3	97, 126, 138	Y	Y	Y	N	Y	N	N	1 3/4 - 2	3	SAP
67-70	351C	D670A2	D670A2-R	3	88, 97	Y	Y	Y	N	Y	N	N	1 3/4	2 1/2	SAP
67-70	351C	D670A4	D670A4-R	3	89, 97	Y	Y	Y	N	Y	N	N	1 3/4	2 1/2	SAP
67-70	351C	D670S2	D670S2-R	3	88, 97	Y	Y	Y	N	N	N	Y	1 3/4	2 1/2	SAP
67-70	351C	D670S4	D670S4-R	3	89, 97	Y	Y	Y	N	N	N	Y	1 3/4	2 1/2	SAP
71-73	351C	D6712	D6712-R	3	88, 97	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
71-73	351C	D6714	D6714-R	3	89, 97	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
NEW 67-68	5.0L COYOTE	D6651	D6651-R	3	231	Y	Y	Y	Y	Y	N	Y	1 3/4	3	SAP
MAVERICK															
70-74	260-302	D668	D668-R	3	90, 97, 100, 228	Y	Y	Y	N	Y	N	N	1 5/8	2 1/2	SAP
METEOR															
62-65	260-302	D662Y	D662Y-R	2	90, 100, 126, 228	N	Y	N	Y	Y	Y	Y	1 5/8 - 2	2 1/2	SAP
OLDSMOBILE															
442, CUTLASS, VISTA CRUISER WAGON															
65-75	400-455	D741	D741-R	3	163	Y	Y	Y	Y	Y	N	Y	1 3/4	3	SAP
68-75	400-455	D743	D743-R	3	163	Y	Y	Y	Y	Y	N	N	1 7/8	3 1/2	SAP
DELTA															
71-75	400-455	D741	D741-R	3		Y	Y	Y	Y	Y	N	N	1 3/4	3	SAP
71-75	400-455	D743	D743-R	3		Y	Y	Y	N	Y	N	N	1 7/8	3 1/2	SAP
OMEGA															
1975	BUICK 350	D200	D200-R	3		Y	Y	Y	Y	Y	N	N	1 3/4	3	SAP

FOOTNOTES

5 Shorty design for maximum ground clearance
18 Header installation requires the use of the 1965-66 Non Hi-Po V8 clutch equalizer bar
62 Must use 66 1/2 or later frame brackets (approx. 1" higher than 65 and early 66 style)
88 Fits two barrel heads
89 Fits four barrel heads (Boss 351)
90 Does not fit with C-6 transmission
95 Reducers available with O2 sensor fitting see catalog page 28
97 Installation requires power steering bracket PN H7609.
100 Will not fit models with air injection cylinder heads
111 Long tube headers for off-highway racing use only
112 '79-'85 models require use of '86 or later double hump crossmember
113 Replacement shorty style header which bolts directly to '86 and later factory headpipe
114 Equal length shorty style header which bolts directly to '86 and later factory headpipe
115 Equal length shorty style header which bolts directly to '94 and later factory headpipe
116 Replacement shorty style header which bolts directly to '94 and later factory headpipe
117 Aluminized X pipe that bolts to rear factory catalytic converter available separately PN. D921
119 Double flange design (inner and outer)
121 50-State Legal header C.A.R.B. E.O. #D-57-19, D-57-26
124 Aluminized X pipe that bolts to rear factory catalytic converter available separately PN. D923
126 Y indicates Tri-Y design
138 Fits only World Products heads with wide 3" center to center exhaust bolt pattern
143 Comes with EGR provision
155 Shorty header that bolts directly to factory headpipes
156 Fits Dart/Windsor heads
158 Header equipped with a fitting to accept stock O2 sensor
160 Includes O2 sensor extension(s) harness
161 Fits with '82 and later Lakewood scattershield
163 Does not fit Cutlass Supreme
185 Fits stock, GT40, Dart, Edelbrock and TFS Twisted Wedge Street heads
193 Without oil cooler
194 Will only fit 16 bolt F.E. cylinder heads with the top four exhaust bolt holes in line. Will not seal properly on heads with the end upper bolts lower than the center bolts.
195 Not Cobra Jet Models
196 Lakewood bell housings require clearancing for header tubes
197 Use recommended C5ZZ16A052E "export brace" if shock mount center to center dimension is less than 33 3/4"
198 Aluminized X pipe that bolts to factory catalytic converter available separately PN. D925
199 Header design features two primary pipes crossing behind oil pan for improved fit. Originally designed on factory Cobra Jet Super Stock Cars.
200 Extremely tight fit between shock towers. Fits better when shock towers are boxed.
216 Will not fit new cast iron Ford Dart engine blocks
222 Fits TCI or equivalent Mustang II rack and pinion equipped cars
223 Fits AOD transmissions
228 Will not fit GT40 "P" head
231 Header design fits with Shock Towers removed and TCI or equivalent front crossmember and motor mounts

PASSENGER CAR HEADERS

YEARS	ENGINES	METALLIC CERAMIC COATED	UNCOATED	EMISSION CODES	FOOTNOTES	A/C	P/B	P/S	AUTO COL	AUTO FLR	STD COL	STD FLR	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE
PLYMOUTH															
BARRACUDA															
63-66	273-360	D450	D450-R	3	230	Y	Y	Y	N	Y	N	Y	1 5/8	2 1/2	SAP
67-69	273-360	D453	D453-R	3	230	Y	Y	Y	Y	Y	Y	Y	1 5/8	3	SAP
70-74	273-360	D453	D453-R	3	230	Y	Y	Y	Y	Y	N	Y	1 5/8	3	SAP
70-74	383, 400	D451	D451-R	3	127, 215	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
70-74	426 WDG, 440	D452	D452-R	3	127, 215	Y	Y	Y	N	Y	N	Y	2	3 1/2	SAP
70-74	5.7L HEMI	D4477	D4477-R	3	179	Y	Y	Y	Y	Y	Y	Y	1 5/8	3	SAP
BELVEDERE															
62-74	273-360	D453	D453-R	3	230	Y	Y	Y	Y	Y	Y	N	1 5/8	3	SAP
62-72	383, 400	D451	D451-R	3	127, 215	Y	Y	Y	Y	Y	Y	Y	1 3/4	3	SAP
62-65	426 WDG, 440	D440	D440-R	2	4, 13, 127, 135, 215	Y	N	N	Y	Y	Y	Y	2	3 1/2	SAP
62-72	426 WDG, 440	D452	D452-R	3	127, 215	Y	Y	Y	Y	Y	Y	Y	2	3 1/2	SAP
68-74	5.7L HEMI	D4477	D4477-R	3	179	Y	Y	Y	Y	Y	Y	Y	1 5/8	3	SAP
DUSTER															
70-72	273-360	D453	D453-R	3	230	Y	Y	Y	Y	Y	Y	Y	1 5/8	3	SAP
FURY (NO C BODIES)															
62-65	383, 400	D451	D451-R	3	127, 215	Y	Y	Y	Y	Y	Y	Y	1 3/4	3	SAP
62-65	426 WDG, 440	D440	D440-R	2	4, 13, 135, 215	Y	N	N	Y	Y	Y	Y	2	3 1/2	SAP
62-65	426 WDG, 440	D452	D452-R	3	127, 215	Y	Y	Y	Y	Y	Y	Y	2	3 1/2	SAP
75-77	5.7L HEMI	D4477	D4477-R	3	179	Y	Y	Y	Y	Y	Y	Y	1 5/8	3	SAP
GTX															
66-72	273-360	D453	D453-R	3	230	Y	Y	Y	Y	Y	Y	Y	1 5/8	3	SAP
66-72	383, 400	D451	D451-R	3	127, 215	Y	Y	Y	Y	Y	Y	Y	1 3/4	3	SAP
66-72	426 WDG, 440	D452	D452-R	3	127, 215	Y	Y	Y	Y	Y	Y	Y	2	3 1/2	SAP
68-74	5.7L HEMI	D4477	D4477-R	3	179	Y	Y	Y	Y	Y	Y	Y	1 5/8	3	SAP
ROADRUNNER															
68-72	383, 400	D451	D451-R	3	127, 215	Y	Y	Y	Y	Y	Y	Y	1 3/4	3	SAP
68-72	426 WDG, 440	D452	D452-R	3	127, 215	Y	Y	Y	Y	Y	Y	Y	2	3 1/2	SAP
68-74	5.7L HEMI	D4477	D4477-R	3	179	Y	Y	Y	Y	Y	Y	Y	1 5/8	3	SAP
VALIANT															
63-66	273-360	D450	D450-R	3	230	Y	Y	Y	N	Y	N	Y	1 5/8	2 1/2	SAP
67-72	273-360	D453	D453-R	3	230	Y	Y	Y	Y	Y	Y	Y	1 5/8	3	SAP
PONTIAC															
BONNEVILLE, CATALINA															
65-68	326-455	D521	D521-R	3	93, 104	Y	Y	Y	N	Y	N	Y	1 3/4	3	D-PORT
FIREBIRD, T/A															
67-69	326-455	D569	D569-R	3	93, 104	Y	Y	Y	N	Y	N	Y	1 3/4	3	D-PORT
67-69	326-455	D568	D568-R	3	93, 132, 136, 191	Y	Y	Y	N	Y	N	Y	1 7/8	3 1/2	RD
70-81	326-455HO/SD	D523	D523-R	3	132	Y	Y	Y	N	Y	N	Y	2	3 1/2	RD
70-81	326-455	D570	D570-R	3	93, 104, 191	Y	Y	Y	N	Y	N	Y	1 3/4	3	D-PORT
70-81	326-455	D581	D581-R	3	93, 132, 191	Y	Y	Y	N	Y	N	Y	1 7/8	3 1/2	RD
82-92	265-400	D3320	D3320-R	3	5, 92, 158, 175	Y	Y	Y	N	Y	N	Y	1 5/8	3	RD
82-92	265-400	D3321	D3321-R	3	92, 95, 111	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
86-90	265-400	D3322	D3322-R	3	75, 92, 176	Y	Y	Y	N	Y	N	Y	1 5/8	3	SAP
1993	265-400	D3323	D3323-R	3	5, 92, 159	Y	Y	Y	N	Y	N	Y	1 5/8	2 1/2	SAP
93-97	265-400	D3324	D3324-R	3	92, 111, 178	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
94-95	265-400	D3325	D3325-R	3	5, 92, 177	Y	Y	Y	N	Y	N	Y	1 5/8	2 1/2	SAP
98-99	LS1	D3327	D3327-R	1	122, 155	Y	Y	Y	N	Y	N	Y	1 5/8	2 1/4	SAP
98-99	LS1-LS6	D3328	D3328-R	3	111, 160, 170, 174	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
98-99	LS1-LS6	D3339	D3339-R	3	111, 143, 160, 173, 174	Y	Y	Y	N	Y	N	Y	1 7/8	3	SAP
00-02	LS1-LS6	D3329	D3329-R	3	111, 160, 170, 174	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
00-02	LS1-LS6	D3340	D3340-R	3	111, 143, 160, 173, 174	Y	Y	Y	N	Y	N	Y	1 7/8	3	SAP

PASSENGER CAR HEADERS

YEARS	ENGINES	METALLIC CERAMIC COATED	UNCOATED	EMISSION CODES	FOOTNOTES	A/C	P/B	P/S	AUTO COL	AUTO FLR	STD COL	STD FLR	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE
FIREBIRD, T/A ENGINE SWAP															
67-69	265-400 CHEVY	**D368**	**D368-R**	◈	*36, 52, 92, 93*	N	Y	Y	N	Y	N	Y	1 3/4	3	SAP
67-69	265-400 CHEVY	**D323**	**D323-R**	◈	*92*	N	Y	Y	Y	Y	N	Y	1 7/8	3 1/2	REC
67-74	265-400 CHEVY	**D375Y**	**D375Y-R**	◈	*36, 61, 92, 93, 96, 126, 133*	Y	Y	Y	N	Y	Y	Y	1 5/8 - 2	2 1/2	OVL
67-81	265-400 CHEVY	**D304**	**D304-R**	◈	*5, 36, 52, 61, 92, 93, 96, 202*	Y	Y	Y	Y	Y	N	N	1 5/8	3	OVL
67-81	265-400 CHEVY	**D305**	**D305-R**	◈	*5, 36, 52, 61, 92, 93, 96, 214*	Y	Y	Y	N	N	N	Y	1 5/8	3	OVL
67-81	265-400 CHEVY	**D308**	**D308-R**	◈	*36, 61, 92, 93, 96*	Y	Y	Y	N	Y	N	Y	1 5/8	3	OVL
70-81	265-400 CHEVY	**D324**	**D324-R**	◈	*92, 95, 96*	Y	Y	Y	Y	N	N	Y	1 3/4	3	SAP
70-81	265-400 CHEVY	**D326**	**D326-R**	◈	*92*	N	Y	Y	Y	Y	N	Y	1 7/8	3 1/2	SAP
67-69	396-502 CHEVY	**D320**	**D320-R**	◈	*69*	Y	Y	Y	Y	Y	N	Y	2	3 1/2	SAP
67-69	396-502 CHEVY	**D328**	**D328-R**	◈	*69*	N	Y	Y	Y	Y	N	Y	1 7/8	3 1/2	SAP
67-69	396-502 CHEVY	**D319**	**D319-R**	◈	*69*	N	Y	N	Y	Y	N	Y	2 1/8	3 1/2	RD
67-81	396-502 CHEVY	**D313**	**D313-R**	◈	*52, 69, 202*	Y	Y	Y	N	Y	N	N	1 3/4	3	SAP
67-81	396-502 CHEVY	**D306**	**D306-R**	◈	*5, 52, 69, 202*	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
70-81	396-502 CHEVY	**D325**	**D325-R**	◈	*52, 69, 93, 133*	Y	Y	Y	Y	Y	Y	Y	2	3 1/2	SAP
70-81	396-502 CHEVY	**D316**	**D316-R**	◈	*69*	Y	Y	Y	Y	Y	N	Y	1 7/8	3 1/2	SAP
70-81	396-502 CHEVY	**D332**	**D332-R**	◈	*69*	N	Y	Y	Y	Y	N	Y	2 1/8	3 1/2	RD
67-69	572 CHEVY	**D321**	**D321-R**	◈	*69, 187*	N	Y	Y	N	Y	N	Y	2 1/8	3 1/2	D-PORT
67-69	LS1-LS6	**D3337**	**D3337-R**	◈	*160, 180, 181, 202, 212*	Y	Y	Y	Y	Y	Y	Y	1 3/4	3	SAP
70-81	LS1-LS6	**D333**	**D333-R**	◈	*160, 180, 212, 220, 221*	Y	Y	Y	N	Y	N	Y	1 7/8	3	SAP
70-81	LS1-LS6	**D335**	**D335-R**	◈	*5, 180, 184, 212, 221*	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
GRAND PRIX															
65-68	326-455	**D521**	**D521-R**	◈	*93, 104*	Y	Y	Y	N	Y	N	Y	1 3/4	3	D-PORT
GTO															
64-67	326-455	**D564**	**D564-R**	◈	*93, 104, 134, 136, 191*	Y	Y	Y	N	Y	N	Y	1 3/4	3	D-PORT
64-72	326-455	**D567**	**D567-R**	◈	*93, 104, 132, 134, 136, 190, 191*	Y	Y	Y	N	Y	N	Y	1 7/8	3 1/2	RD
64-72	LS1-LS6	**D3336**	**D3336-R**	◈	*160, 180, 212*	Y	Y	Y	Y	Y	Y	Y	1 3/4	3	SAP
68-72	326-455	**D590**	**D590-R**	◈	*93, 104*	Y	Y	Y	N	Y	N	Y	1 3/4	3	D-PORT
68-72	326-455HO/SD	**D522**	**D522-R**	◈	*132*	Y	Y	Y	Y	Y	Y	Y	2	3 1/2	RD
1974	326-455	**D569**	**D569-R**	◈	*93*	Y	Y	Y	N	Y	N	Y	1 3/4	3	D-PORT
1974	BUICK 350	**D200**	**D200-R**	◈		Y	Y	Y	Y	Y	N	N	1 3/4	3	SAP
LE MANS / TEMPEST															
64-67	326-455	**D564**	**D564-R**	◈	*93, 104, 134, 136, 191*	Y	Y	Y	N	Y	N	Y	1 3/4	3	D-PORT
64-72	326-455	**D567**	**D567-R**	◈	*93, 104, 132, 134, 136, 190, 191*	Y	Y	Y	N	Y	N	Y	1 7/8	3 1/2	RD
64-72	LS1-LS6	**D3336**	**D3336-R**	◈	*180, 212*	Y	Y	Y	Y	Y	Y	Y	1 3/4	3	SAP
68-72	326-455	**D590**	**D590-R**	◈	*93, 104*	Y	Y	Y	N	Y	N	Y	1 3/4	3	D-PORT
68-72	326-455HO/SD	**D522**	**D522-R**	◈	*132*	Y	Y	Y	Y	Y	Y	Y	2	3 1/2	RD
VENTURA, PHOENIX															
1974	326-455	**D569**	**D569-R**	◈	*93*	Y	Y	Y	N	Y	N	Y	1 3/4	3	D-PORT
1975	BUICK 350	**D200**	**D200-R**	◈		Y	Y	Y	Y	Y	N	N	1 3/4	3	SAP

FOOTNOTES

4 Fenderwell exit
5 Shorty design for maximum ground clearance
13 May require smaller front tires to avoid contact.
36 Fits D-Port cylinder heads including ZZ4 crate engines
52 Will not fit with Saginaw Close Ratio 825 Steering Box
61 Does not fit 67-69 Camaro with A/C
69 Big block frame stands and motor mounts must be used to insure proper engine location and header fit.
75 Fuel injected engines only
92 Will fit most angle plug heads including factory Chevrolet "Bow-Tie" heads
93 Requires removal or modification of locking steering columns if equipped
95 Reducers available with O2 sensor fitting see catalog page 28
96 Installation requires left side A/C bracket part number H7608.1979 and later vehicles with short compressors can use the stock bracket.
104 Some factory heads do not have end bolt holes and should be drilled and tapped to assure proper sealing.
111 Long tube headers for off-highway racing use only
122 50-State Legal header C.A.R.B. E.O. #D-57-19, D-57-25
126 Y indicates Tri-Y design
127 Fits with Mopar mini-starter part PN. P5249644C
132 Fits Edelbrock Performer, RAM-Air, Super Duty and H.O. heads only
133 Does not fit with power glide transmission
134 4 speed applications must use '64-'65 Z-Bar PN. 9776376
135 Does not fit convertible models
136 Application with scatter shield or factory bellhousings with dual starter pockets must use Fram oil filter PN. PH3675 or equivalent
143 Comes with EGR provision
155 Shorty header that bolts directly to factory headpipes
158 Header equipped with a fitting to accept stock O2 sensor
159 Includes Y pipe and flange to accommodate the catalytic converter
160 Includes O2 sensor extension(s) harness
170 This header comes with accommodations for E.G.R., oxygen sensor and smog pump.
173 System accommodates oxygen sensor(s) and air injection
174 Aluminized Y pipe that bolts to factory catalytic converter available separately PN. D900
175 Aluminized Y pipe that bolts to rear factory catalytic converter available separately PN. D901 (Will not fit dual Cats)
176 Fits T.P.I. engines with single 3" inlet catalytic converter only. High Flow Y pipe included.
177 Includes Y pipe and flange to accommodate stock catalytic converter. Will not fit '95 models with dual catalytic converters
178 Aluminized Y pipe that bolts to rear factory catalytic converter available separately PN. D920
179 Requires street & performance engine adapter kit
180 Requires a Doug's LS1 adapter plate kit P/N SK100 or equivalent (American Tour Specialties are confirmed)
181 Includes 3" to 2.5" reducers with O2 fittings
184 OEM Domed collector style
187 Will fit 572 tall deck (10.2") crate engine or equivalent
190 Turbo 400 equipped applications must use shorter aftermarket modulator valve (2 3/4" long)
191 Header fits with Milodon oil pans 30355, 31660 & 31665
202 Will fit Detroit Speed & Engineering front subframes with rack and pinion steering
212 Will not fit manual transmission cars with factory Z bar clutch linkage
214 Must use non-shell type motor mounts
215 Designed for original heads (906 or 915 castings) 1975 and later models may require modification to flange
220 Uses 3" V band collectors with clamps provided
221 Comes with welded O2 sensor fittings
230 Will fit applications with 727 automatic transmissions when used with Mopar Performance mini starter #P5249644AC or equivalent.

2WD TRUCK HEADERS

CHEVROLET / GMC 2WD TRUCKS & SUV

1/2, 3/4, 1 TON / 1500, 2500, 3500 TRUCKS

YEARS	ENGINES	METALLIC CERAMIC COATED	UNCOATED	EMISSION CODES	FOOTNOTES	A/C	P/B	P/S	AUTO COL	AUTO FLR	STD COL	STD FLR	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE
65-66	265-400	D375Y	D375Y-R	8	*36, 92, 93, 96, 126, 133*	Y	Y	Y	Y	Y	N	N	1 5/8 - 2	2 1/2	OVL
67-72	265-400	D371Y	D371Y-R	8	*36, 82, 92, 126, 137*	Y	Y	Y	Y	Y	N	Y	1 5/8 - 2	2 1/2	OVL
67-72	265-400	D372Y	D372Y-R	8	*36, 92, 126*	Y	Y	Y	Y	Y	N	Y	1 5/8 - 2	2 1/2	OVL
73-87	265-400	D310	D310-R	8	*36, 92, 94, 96, 141*	Y	Y	Y	Y	Y	N	N	1 5/8	3	OVL
73-87	265-400	D300Y	D300Y-R	8	*36, 92, 96, 126, 141*	Y	Y	Y	Y	Y	N	N	1 5/8 - 2	2 1/2	OVL
73-87	265-400	D3367Y-1	D3367Y-1R	1	*92, 96, 122, 126, 140, 141, 145, 149*	Y	Y	Y	Y	Y	N	N	1 5/8 - 2	2 1/2	OVL
73-87	265-400	D3367Y-2	D3367Y-2R	1	*92, 96, 122, 126, 141, 145, 149*	Y	Y	Y	Y	Y	N	N	1 5/8 - 2	2 1/2	OVL
88-95	265-400	D3383-2	D3383-2R	1	*92, 122, 141, 147*	Y	Y	Y	Y	Y	N	N	1 5/8	2 1/2	OVL
88-98	265-400	D3346	D3346-R	8	*111, 158*	Y	Y	Y	Y	N	N	N	1 5/8	2 1/2	SAP
68-87	396-502	D303Y	D303Y-R	8	*69, 94, 126, 137, 141*	Y	Y	Y	Y	Y	Y	Y	1 3/4 - 2	2 1/2	SAP
92-95	396-502	D3345	D3345-R	8	*111, 158*	Y	Y	Y	Y	N	N	N	1 3/4	3	SAP
1999	4.8 - 6.0L	D3353-1	----------	1	*29, 122, 143*	Y	Y	Y	Y	Y	N	N	1 5/8	2 1/2	SAP
99-06	4.8 - 6.0L	D3354	D3354-R	8	*111, 182*	Y	Y	Y	Y	Y	Y	Y	1 3/4	3	SAP
02-12	4.8 - 6.2L	D3373	D3373-R	1	*122, 155*	Y	Y	Y	Y	Y	N	N	1 5/8	2 1/2	SAP
00-01	5.3 - 6.0L	D3353	----------	1	*122, 143*	Y	Y	Y	Y	Y	N	N	1 5/8	2 1/2	SAP

BLAZER / JIMMY, SUBURBAN, TAHOE / YUKON

YEARS	ENGINES	METALLIC CERAMIC COATED	UNCOATED	EMISSION CODES	FOOTNOTES	A/C	P/B	P/S	AUTO COL	AUTO FLR	STD COL	STD FLR	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE
67-72	265-400	D371Y	D371Y-R	8	*36, 82, 92, 126, 137*	Y	Y	Y	Y	Y	N	Y	1 5/8 - 2	2 1/2	OVL
67-72	265-400	D372Y	D372Y-R	8	*36, 92, 126*	Y	Y	Y	Y	Y	N	Y	1 5/8 - 2	2 1/2	OVL
73-91	265-400	D3367Y-1	D3367Y-1R	1	*92, 96, 122, 126, 140, 141, 145, 149*	Y	Y	Y	Y	Y	N	N	1 5/8 - 2	2 1/2	OVL
73-91	265-400	D3367Y-2	D3367Y-2R	1	*92, 96, 122, 126, 141, 145, 149*	Y	Y	Y	Y	Y	N	N	1 5/8 - 2	2 1/2	OVL
73-87	265-400	D310	D310-R	8	*92, 94, 96, 141*	Y	Y	Y	Y	Y	N	N	1 5/8	3	OVL
73-87	265-400	D300Y	D300Y-R	8	*92, 94, 96, 126, 141*	Y	Y	Y	Y	Y	Y	Y	1 5/8 - 2	2 1/2	OVL
92-95	265-400	D3383-2	D3383-2R	1	*92, 122, 141, 147*	Y	Y	Y	Y	Y	N	N	1 5/8	2 1/2	OVL
92-96	265-400	D3346	D3346-R	8	*111, 158*	Y	Y	Y	Y	N	N	N	1 5/8	2 1/2	SAP
68-87	396-502	D303Y	D303Y-R	8	*94, 126, 137, 141*	Y	Y	Y	Y	Y	Y	Y	1 3/4 - 2	2 1/2	SAP
86-91	396-502	D3399Y-1	D3399Y-1R	1	*122, 126, 141, 145*	Y	Y	Y	Y	Y	N	N	1 3/4 - 2	2 1/2	SAP
92-95	396-502	D3345	D3345-R	8	*111, 158*	Y	Y	Y	Y	N	N	N	1 3/4	3	SAP
1999	4.8 - 6.0L	D3353-1	----------	1	*29, 122, 143*	Y	Y	Y	Y	Y	N	N	1 5/8	2 1/2	SAP
02-12	4.8 - 6.2L	D3373	D3373-R	1	*122, 155*	Y	Y	Y	Y	Y	N	N	1 5/8	2 1/2	SAP
00-01	5.3 - 6.0L	D3353	----------	1	*122, 143*	Y	Y	Y	Y	Y	N	N	1 5/8	2 1/2	SAP

1 TON / 3500 CREW, STANDARD CAB DUALLY

YEARS	ENGINES	METALLIC CERAMIC COATED	UNCOATED	EMISSION CODES	FOOTNOTES	A/C	P/B	P/S	AUTO COL	AUTO FLR	STD COL	STD FLR	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE
73-87	265-400	D310	D310-R	8	*36, 92, 94, 96, 141*	Y	Y	Y	Y	Y	N	N	1 5/8	3	OVL
73-87	265-400	D300Y	D300Y-R	8	*36, 92, 94, 96, 126, 141*	Y	Y	Y	Y	Y	N	Y	1 5/8 - 2	2 1/2	OVL
73-91	265-400	D3367Y-1	D3367Y-1R	1	*92, 96, 122, 126, 140, 141, 145, 149*	Y	Y	Y	Y	Y	N	N	1 5/8 - 2	2 1/2	OVL
73-91	265-400	D3367Y-2	D3367Y-2R	1	*92, 96, 122, 126, 141, 145, 149*	Y	Y	Y	Y	Y	N	N	1 5/8 - 2	2 1/2	OVL
92-95	265-400	D3383-2	D3383-2R	1	*92, 122, 141, 147*	Y	Y	Y	Y	Y	N	N	1 5/8	2 1/2	OVL
92-96	265-400	D3346	D3346-R	8	*111, 158*	Y	Y	Y	Y	N	N	N	1 5/8	2 1/2	SAP
73-91	396-502	D303Y	D303Y-R	8	*69, 94, 126, 137, 141*	Y	Y	Y	Y	Y	Y	Y	1 3/4 - 2	2 1/2	SAP
86-91	396-502	D3399Y-2	D3399Y-2R	1	*122, 126, 141, 145*	Y	Y	Y	Y	Y	N	N	1 3/4 - 2	2 1/2	SAP
92-95	396-502	D3345	D3345-R	8	*111, 158*	Y	Y	Y	Y	N	N	N	1 3/4	3	SAP
00-01	6.0L	D3353	----------	1	*122, 143*	Y	Y	Y	Y	Y	N	N	1 5/8	2 1/2	SAP

3500 EXTENDED CAB TRUCK

YEARS	ENGINES	METALLIC CERAMIC COATED	UNCOATED	EMISSION CODES	FOOTNOTES	A/C	P/B	P/S	AUTO COL	AUTO FLR	STD COL	STD FLR	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE
88-95	265-400	D3383-2	D3383-2R	1	*92, 122, 141, 147*	Y	Y	Y	Y	Y	N	N	1 5/8	2 1/2	OVL
00-01	6.0L	D3353	----------	1	*122, 143*	Y	Y	Y	Y	Y	N	N	1 5/8	2 1/2	SAP

2WD TRUCK HEADERS

YEARS	ENGINES	METALLIC CERAMIC COATED	UNCOATED	EMISSION CODES	FOOTNOTES	A/C	P/B	P/S	AUTO COL	AUTO FLR	STD COL	STD FLR	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE
DODGE 2WD TRUCK & SUV															
RAM 1500															
2003	5.7L (HEMI)	**D4458**	----------	1	*122*	Y	Y	Y	Y	Y	N	N	1 5/8	2 1/2	SAP
FORD 2WD TRUCK & SUV															
F-150															
65-74	260-302	**D667**	**D667-R**	3	*90, 100*	Y	Y	Y	Y	Y	N	N	1 5/8	2 1/2	SAP
65-76	352-390	**D603**	**D603-R**	3		Y	Y	Y	Y	Y	Y	Y	1 3/4	2 1/2	SAP
80-87	302-351W	**D6648Y**	**D6648Y-R**	3	*55, 94, 126, 144*	Y	Y	Y	Y	Y	Y	Y	1 5/8 - 2	2 1/2	SAP
04-10	5.4L 3V	**D6659**	**D6659-R**	1	*121, 155*	Y	Y	Y	Y	Y	N	N	1 5/8	2	SAP
F-250															
65-74	260-302	**D667**	**D667-R**	3	*90, 100*	Y	Y	Y	Y	Y	N	N	1 5/8	2 1/2	SAP
65-76	352-390	**D603**	**D603-R**	3	*38*	Y	Y	Y	Y	Y	Y	Y	1 3/4	2 1/2	SAP
80-87	302-351W	**D6648Y**	**D6648Y-R**	3	*55, 94, 126, 144*	Y	Y	Y	Y	Y	Y	Y	1 5/8 - 2	2 1/2	SAP
F-350															
65-74	260-302	**D667**	**D667-R**	3	*90, 100*	Y	Y	Y	Y	Y	N	N	1 5/8	2 1/2	SAP
80-87	302-351W	**D6648Y**	**D6648Y-R**	3	*55, 94, 126, 144*	Y	Y	Y	Y	Y	Y	Y	1 5/8 - 2	2 1/2	SAP

FOOTNOTES

29 Comes with fitting(s) to accommodate air injection
36 Fits D-Port cylinder heads including ZZ4 crate engines
38 Does not fit "Camper Special" models
55 Fits GT40 "P" head
69 Big block frame stands and motor mounts must be used to insure proper engine location and header fit.
82 Better ground clearance than D372Y
90 Does not fit with C-6 transmission
92 Will fit most angle plug heads including factory Chevrolet "Bow-Tie" heads
93 Requires removal or modification of locking steering columns if equipped
94 Non catalytic converter equipped.
96 Installation requires left side A/C bracket part number H7608.1979 and later vehicles with short compressors can use the stock bracket.
100 Will not fit models with air injection cylinder heads
111 Long tube headers for off-highway racing use only
121 50-State Legal header C.A.R.B. E.O. #D-57-19, D-57-26
122 50-State Legal header C.A.R.B. E.O. #D-57-19, D-57-25
126 Y indicates Tri-Y design
133 Does not fit with power glide transmission
137 Does not fit 4 speed applications with bell housing mounts
140 Replacement heat riser included
141 Available with optional smog pump provision. Dual smog pump applications add DP to the end of header part number. Single smog pump applications add SP to end of header part number
143 Comes with EGR provision
144 Carbureted applications only
145 Drivers side catalytic converter
147 Welded-on catalytic converter located under pass footwell
149 2 1/2" catalytic converter
155 Shorty header that bolts directly to factory headpipes
158 Header equipped with a fitting to accept stock O2 sensor
182 Aluminized Y pipe PN. D926 bolts to exhaust system. Available separately

4WD TRUCK HEADERS

YEARS	ENGINES	METALLIC CERAMIC COATED	UNCOATED	EMISSION CODES	FOOTNOTES	A/C	P/B	P/S	AUTO COL	AUTO FLR	STD COL	STD FLR	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE
AMC / JEEP 4WD TRUCK & SUV															
CJ5, CJ6, CJ7															
72-80	304-401	D190	D190-R	8	*4, 164*	Y	Y	Y	Y	N	N	Y	1 5/8	3	SAP
72-81	304-401	D1104Y	D1104Y-R	8	*126, 141, 164*	Y	Y	Y	N	N	Y	Y	1 5/8 - 2	2 1/2	SAP
72-86	265-400 CHEVY	D127	D127-R	8	*4, 92, 120*	N	Y	N	Y	Y	Y	Y	1 5/8	3	SAP
CHEVROLET / GMC 4WD TRUCK & SUV															
1/2, 3/4, 1 TON / 1500, 2500, 3500 TRUCKS															
67-72	265-400	D372Y	D372Y-R	8	*36, 92, 126*	Y	Y	Y	Y	Y	N	Y	1 5/8 - 2	2 1/2	OVL
73-87	265-400	D300Y	D300Y-R	8	*36, 92, 96, 126, 141*	Y	Y	Y	Y	Y	N	Y	1 5/8 - 2	2 1/2	OVL
73-87	265-400	D3364Y-1	----------	1	*92, 96, 122, 126, 140, 141, 145, 149*	Y	Y	Y	Y	Y	Y	Y	1 5/8 - 2	2 1/2	OVL
73-87	265-400	D3364Y-3	----------	1	*92, 96, 122, 126, 141, 145, 150*	Y	Y	Y	Y	Y	Y	Y	1 5/8 - 2	2 1/2	OVL
73-87	265-400	D3364Y-4	----------	1	*92, 96, 122, 126, 140, 141, 145, 150*	Y	Y	Y	Y	Y	Y	Y	1 5/8 - 2	2 1/2	OVL
88-98	265-400	D3346	D3346-R	8	*111, 158*	Y	Y	Y	Y	N	N	N	1 5/8	2 1/2	SAP
68-87	396-502	D303Y	D303Y-R	8	*69, 94, 126, 137, 141*	Y	Y	Y	Y	Y	Y	Y	1 3/4 - 2	2 1/2	SAP
92-95	396-502	D3345	D3345-R	8	*111, 158*	Y	Y	Y	Y	N	N	N	1 3/4	3	SAP
1999	4.8 - 6.0L	D3353-1	----------	1	*29, 122, 143*	Y	Y	Y	Y	Y	N	N	1 5/8	2 1/2	SAP
02-12	4.8 - 6.2L	D3373	D3373-R	1	*122, 155*	Y	Y	Y	Y	Y	N	N	1 5/8	2 1/2	SAP
00-01	6.0L	D3353	----------	1	*122, 143*	Y	Y	Y	Y	Y	N	N	1 5/8	2 1/2	SAP
BLAZER / JIMMY, SUBURBAN, TAHOE / YUKON															
67-72	265-400	D372Y	D372Y-R	8	*36, 92, 126*	Y	Y	Y	Y	Y	N	Y	1 5/8 - 2	2 1/2	OVL
73-91	265-400	D300Y	D300Y-R	8	*36, 92, 126, 137*	Y	Y	Y	Y	Y	N	Y	1 5/8 - 2	2 1/2	OVL
73-91	265-400	D3364Y-1	----------	1	*92, 96, 122, 126, 140, 141, 145, 149*	Y	Y	Y	Y	Y	Y	Y	1 5/8 - 2	2 1/2	OVL
92-96	265-400	D3346	D3346-R	8	*111, 158, 218*	Y	Y	Y	Y	N	N	N	1 5/8	2 1/2	SAP
1999	4.8 - 6.0L	D3353-1	----------	1	*29, 122, 143*	Y	Y	Y	Y	Y	N	N	1 5/8	2 1/2	SAP
02-12	4.8 - 6.2L	D3373	D3373-R	1	*122, 155*	Y	Y	Y	Y	Y	N	N	1 5/8	2 1/2	SAP
1 TON / 3500 CREW, STANDARD CAB DUALLY															
73-87	265-400	D300Y	D300Y-R	8	*92, 94, 96, 126, 137, 141*	Y	Y	Y	Y	Y	N	Y	1 5/8 - 2	2 1/2	OVL
73-91	265-400	D3364Y-1	----------	1	*92, 96, 122, 126, 140, 141, 145, 149*	Y	Y	Y	Y	Y	Y	Y	1 5/8 - 2	2 1/2	OVL
73-91	265-400	D3364Y-3	----------	1	*92, 96, 122, 126, 141, 145, 150*	Y	Y	Y	Y	Y	Y	Y	1 5/8 - 2	2 1/2	OVL
73-91	265-400	D3364Y-4	----------	1	*92, 96, 122, 126, 140, 141, 145, 150*	Y	Y	Y	Y	Y	Y	Y	1 5/8 - 2	2 1/2	OVL
73-91	396-502	D303Y	D303Y-R	8	*69, 94, 126, 137, 141*	Y	Y	Y	Y	Y	Y	Y	1 3/4 - 2	2 1/2	SAP
92-95	396-502	D3345	D3345-R	8	*111, 158*	Y	Y	Y	Y	N	N	N	1 3/4	3	SAP
00-01	6.0L	D3353	----------	1	*122, 143*	Y	Y	Y	Y	Y	N	N	1 5/8	2 1/2	SAP
3500 EXTENDED CAB TRUCK															
00-01	6.0L	D3353	----------	1	*122, 143*	Y	Y	Y	Y	Y	N	N	1 5/8	2 1/2	SAP

4WD TRUCK HEADERS

YEARS	ENGINES	METALLIC CERAMIC COATED	UNCOATED	EMISSION CODES	FOOTNOTES	A/C	P/B	P/S	AUTO COL	AUTO FLR	STD COL	STD FLR	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE
FORD 4WD TRUCK & SUV															
F-150															
65-74	260-302	**D667**	**D667-R**	3	*90, 100*	Y	Y	Y	Y	Y	Y	Y	1 5/8	2 1/2	SAP
80-87	302-351W	**D6648Y**	**D6648Y-R**	3	*94, 126, 144*	Y	Y	Y	Y	Y	Y	Y	1 5/8 - 2	2 1/2	SAP
04-10	5.4L 3V	**D6659**	**D6659-R**	1	*121, 155*	Y	Y	Y	Y	Y	N	N	1 5/8	2	SAP
F-250, F-350															
65-74	260-302	**D667**	**D667-R**	3	*90, 100*	Y	Y	Y	Y	Y	Y	Y	1 5/8	2 1/2	SAP
80-87	302-351W	**D6648Y**	**D6648Y-R**	3	*55, 94, 126, 144*	Y	Y	Y	Y	Y	Y	Y	1 5/8 - 2	2 1/2	SAP

MOTORHOME HEADERS

CHEVROLET / GMC

CLASS A (CHEVROLET CHASSIS)

73-78	403-455 OLDS	**D755Y**	**D755Y-R**	3	*126, 165*	Y	Y	Y	Y	Y	N	N	1 3/4 - 2	3	SAP
75-91	396-502	**D303Y**	**D303Y-R**	3	*94, 126, 141, 144, 166*	Y	Y	Y	Y	Y	N	N	1 3/4 - 2	2 1/2	SAP
01-03	8.1L	**D3317**	**D3317-R**	1	*122, 168*	Y	Y	Y	Y	Y	N	N	1 3/4	3	SAP
01-03	8.1L	**D3316**	**D3316-R**	1	*122, 169*	Y	Y	Y	Y	Y	N	N	1 3/4	3	SAP

FOOTNOTES

4 Fenderwell exit
29 Comes with fitting(s) to accommodate air injection
36 Fits D-Port cylinder heads including ZZ4 crate engines
55 Fits GT40 "P" head
69 Big block frame stands and motor mounts must be used to insure proper engine location and header fit.
90 Does not fit with C-6 transmission
92 Will fit most angle plug heads including factory Chevrolet "Bow-Tie" heads
94 Non catalytic converter equipped.
96 Installation requires left side A/C bracket part number H7608.1979 and later vehicles with short compressors can use the stock bracket.
100 Will not fit models with air injection cylinder heads
111 Long tube headers for off-highway racing use only
120 Requires use of Advance Adapter swap kit
121 50-State Legal header C.A.R.B. E.O. #D-57-19, D-57-26
122 50-State Legal header C.A.R.B. E.O. #D-57-19, D-57-25
126 Y indicates Tri-Y design
137 Does not fit 4 speed applications with bell housing mounts
140 Replacement heat riser included
141 Available with optional smog pump provision. Dual smog pump applications add DP to the end of header part number. Single smog pump applications add SP to end of header part number
143 Comes with EGR provision
144 Carbureted applications only
145 Drivers side catalytic converter
149 2 1/2" catalytic converter
150 3" catalytic converter
155 Shorty header that bolts directly to factory headpipes
158 Header equipped with a fitting to accept stock O2 sensor
164 Dog leg exhaust port
165 Front wheel drive only
166 Fits P30 chassis
168 Workhorse P chassis
169 Workhorse W chassis
218 Will fit 2 door only

Engine Swap Headers

Doug's Headers offers some very popular engine swap headers that are designed to fit with most popular aftermarket engine swap kits. Doug's headers add the extra horsepower and torque that we know you are expecting. Check out our listings below for the details.

YEARS	ENGINES	METALLIC CERAMIC COATED	UNCOATED	EMISSION CODES	FOOTNOTES	A/C	P/B	P/S	AUTO COL	AUTO FLR	STD COL	STD FLR	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE
4WD JEEP															
CJ5, CJ6, CJ7															
72-86	265-400 CHEVY	D127	D127-R	8	*4, 92, 120*	N	Y	N	Y	Y	Y	Y	1 5/8	3	SAP
BUICK															
SKYLARK, GRAN SPORT, WAGONS															
64-72	LS1-LS6	D3336	D3336-R	8	*160, 180*	Y	Y	Y	Y	Y	Y	Y	1 3/4	3	SAP
CHEVROLET															
CAMARO															
67-69	LS1-LS6	D3337	D3337-R	8	*160, 180, 181, 202, 212*	Y	Y	Y	Y	Y	Y	Y	1 3/4	3	SAP
70-81	LS1-LS6	D333	D333-R	8	*160, 180, 212, 220, 221*	Y	Y	Y	N	Y	N	Y	1 7/8	3	SAP
70-81	LS1-LS6	D335	D335-R	8	*5, 180, 184, 212, 221*	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
CHEVELLE															
64-72	LS1-LS6	D3336	D3336-R	8	*160, 180, 212*	Y	Y	Y	Y	Y	Y	Y	1 3/4	3	SAP
CHEVY II, NOVA															
68-74	LS1-LS6	D3337	D3337-R	8	*160, 180, 181, 212*	Y	Y	Y	Y	Y	Y	Y	1 3/4	3	SAP
75-79	LS1/LS6	D333	D333-R	8	*160, 180, 212, 220, 221*	Y	Y	Y	N	Y	N	Y	1 7/8	3	SAP
75-79	LS1/LS6	D335	D335-R	8	*5, 180, 184, 212, 221*	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
EL CAMINO															
64-72	LS1-LS6	D3336	D3336-R	8	*180, 181, 212*	Y	Y	Y	Y	Y	Y	Y	1 3/4	3	SAP
PASSENGER CAR, WAGON															
55-57	396-502	D354	D354-R	2	*23, 105, 108, 137, 192*	Y	Y	Y	Y	Y	N	N	2	3 1/2	SAP
55-57	572	D359	D359-R	2	*108, 187*	Y	Y	Y	N	Y	N	Y	2 1/8	3 1/2	D-PORT
55-57	LS1-LS6	D311	D311-R	2	*5, 85, 107, 108, 180, 212*	Y	Y	Y	Y	Y	N	Y	1 7/8	3	SAP
C10 TRUCK															
73-87	LS1-LS6	D314	D314-R		*COMING SOON*								1 7/8	3	SAP
FORD															
FAIRLANE															
66-67	5.0L COYOTE	D6651	D6651-R	8	*231*	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
FALCON															
60-65	5.0L COYOTE	D6651	D6651-R	8	*231*	Y	Y	Y	Y	Y	N	Y	1 3/4	3	SAP
MUSTANG															
64-73	5.0L COYOTE	D6651	D6651-R	8	*231*	Y	Y	Y	Y	Y	N	Y	1 3/4	3	SAP
PONTIAC															
FIREBIRD, T/A CHEVY ENGINE															
67-69	265-400	D368	D368-R	8	*36, 52, 92, 93*	N	Y	Y	N	Y	N	Y	1 3/4	3	SAP
67-69	265-400	D323	D323-R	8	*92*	N	Y	Y	Y	Y	N	Y	1 7/8	3 1/2	REC
67-74	265-400	D375Y	D375Y-R	8	*36, 61, 92, 93, 96, 126, 133*	Y	Y	Y	N	Y	Y	Y	1 5/8 - 2	2 1/2	OVL
67-81	265-400	D304	D304-R	8	*5, 36, 52, 61, 92, 93, 96, 202*	Y	Y	Y	Y	Y	N	N	1 5/8	3	OVL
67-81	265-400	D305	D305-R	8	*5, 36, 52, 61, 92, 93, 96, 214*	Y	Y	Y	N	N	N	Y	1 5/8	3	OVL
67-81	265-400	D308	D308-R	8	*36, 61, 92, 93, 96*	Y	Y	Y	N	Y	N	Y	1 5/8	3	OVL
70-81	265-400	D324	D324-R	8	*92, 95, 96*	Y	Y	Y	Y	N	N	Y	1 3/4	3	SAP
70-81	265-400	D326	D326-R	8	*92*	N	Y	Y	Y	Y	N	Y	1 7/8	3 1/2	SAP
67-69	396-502	D320	D320-R	8	*69*	Y	Y	Y	Y	Y	N	Y	2	3 1/2	SAP
67-69	396-502	D328	D328-R	8	*69*	N	Y	Y	Y	Y	N	Y	1 7/8	3 1/2	SAP
67-69	396-502	D319	D319-R	8	*69*	N	Y	N	Y	Y	N	Y	2 1/8	3 1/2	RD
67-81	396-502	D313	D313-R	8	*52, 69, 202*	Y	Y	Y	N	Y	N	N	1 3/4	3	SAP
67-81	396-502	D306	D306-R	8	*5, 52, 69, 202*	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP
70-81	396-502	D325	D325-R	8	*52, 69, 93, 133*	Y	Y	Y	Y	Y	Y	Y	2	3 1/2	SAP
70-81	396-502	D316	D316-R	8	*69*	Y	Y	Y	Y	Y	N	Y	1 7/8	3 1/2	SAP
70-81	396-502	D332	D332-R	8	*69*	N	Y	Y	Y	Y	N	Y	2 1/8	3 1/2	RD
67-69	572	D321	D321-R	8	*69, 187*	N	Y	Y	N	Y	N	Y	2 1/8	3 1/2	D-PORT
67-69	LS1-LS6	D3337	D3337-R	8	*160, 180, 181, 202, 212*	Y	Y	Y	Y	Y	Y	Y	1 3/4	3	SAP
70-81	LS1-LS6	D333	D333-R	8	*160, 180, 212, 220, 221*	Y	Y	Y	N	Y	N	Y	1 7/8	3	SAP
70-81	LS1-LS6	D335	D335-R	8	*5, 180, 184, 212, 221*	Y	Y	Y	N	Y	N	Y	1 3/4	3	SAP

Street Rod Headers

Street Rod headers are the solution to many problems associated with engine swaps in modern street rods. They fit in the tightest of engine compartments and clear most stock motor mounts.

D301

YEARS	ENGINES	METALLIC CERAMIC COATED	UNCOATED	EMISSION CODES	FOOTNOTES	AUTO	STD	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE
CADILLAC ENGINES										
ALL	425, 472, 500	**D800**	**D800-R**	3	*11*	Y	Y	1 7/8	3	SAP
CHEVROLET ENGINES										
ALL	265-400	**D301**	**D301-R**	3	*11, 36, 92, 217*	Y	Y	1 5/8	2 1/2	OVL
ALL	265-400	**D302**	**D302-R**	3	*1, 11, 36*	Y	Y	1 5/8	2 1/2	OVL
ALL	265-400	**D302AP**	----------	3	*11, 36, 92*	Y	Y	1 5/8	2 1/2	OVL
ALL	LS1-LS6	**D312**	**D312-R**	3	*11, 86, 107*	Y	Y	1 3/4	2 1/2	SAP
ALL	396-502	**D396**	**D396-R**	3	*11*	Y	Y	1 3/4	3	SAP
FORD CHASSIS										
28-48	265-400	**D327Y**	**D327Y-R**	2	*36, 92, 126*	Y	Y	1 5/8 - 2	2 1/2	OVL
FORD ENGINES										
ALL	351C	**D6512**	**D6512-R**	3	*5, 88, 171*	Y	Y	1 3/4	3	SAP
CHRYSLER ENGINES										
ALL	273-360	**D460**	**D460-R**	3	*11*	Y	Y	1 5/8	2 1/2	SAP
ALL	354-392 HEMI	**D402**	----------	3	*11*	Y	Y	2	3	RD

FOOTNOTES

1 Does not fit angle plug heads
4 Fenderwell exit
5 Shorty design for maximum ground clearance
11 Universal block hugger design
23 Will not fit if engine is located more than 3/4" forward for HEI firewall clearance. Fits with TCI engine mount kit PN 725-7005-80 and with the equivalent Danchuk mounts.
36 Fits D-Port cylinder heads including ZZ4 crate engines
52 Will not fit with Saginaw Close Ratio 825 Steering Box
61 Does not fit 67-69 Camaro with A/C
69 Big block frame stands and motor mounts must be used to insure proper engine location and header fit.
85 O2 bungs are welded on both collectors.
86 Weld on oxygen sensor bungs are provided with the collector reducer kit.
88 Fits two barrel heads
92 Will fit most angle plug heads including factory Chevrolet "Bow-Tie" heads
93 Requires removal or modification of locking steering columns if equipped
95 Reducers available with O2 sensor fitting see catalog page 28
96 Installation requires left side A/C bracket part number H7608.1979 and later vehicles with short compressors can use the stock bracket.
105 Original bellhousing frame mounts must be removed.
107 LS1/LS6 engines require the use of a LS1 oil pan for proper header fit.
108 Will fit with 605 power steering box
120 Requires use of Advance Adapter swap kit
126 Y indicates Tri-Y design
133 Does not fit with power glide transmission
137 Does not fit 4 speed applications with bell housing mounts
160 Includes O2 sensor extension(s) harness
171 Passenger side header has rear exit
180 Requires a Doug's LS1 adapter plate kit P/N SK100 or equivalent (American Tour Specialties are confirmed)
181 Includes 3" to 2.5" reducers with O2 fittings
184 OEM Domed collector style
187 Will fit 572 tall deck (10.2") crate engine or equivalent
192 Header is designed to fit cars using original V-8 pitman arm part number 3719487 not 6 cylinder pitman arm number 3709877. Aftermarket pitman arms must be same configuration as OE for proper header fit.
202 Will fit Detroit Speed & Engineering front subframes with rack and pinion steering
212 Will not fit manual transmission cars with factory Z bar clutch linkage
214 Must use non-shell type motor mounts
217 Flat collector design for maximum frame clearance
220 Uses 3" V band collectors with clamps provided
221 Comes with welded O2 sensor fittings
231 Header design fits with Shock Towers removed and TCI or equivalent front crossmember and motor mounts

D380-C

CORVETTE SIDEMOUNT HEADERS

Doug's Corvette Sidemount Headers just can't get any better. Start with thick 3/8" flanges with machined sealing bends for no leak performance. Heavy 16 gauge steel construction for longer life with CNC mandrel bent tubes for better flow and exacting fit. Precision formed long transition collectors eliminate exhaust flow turbulence reducing unwanted backpressure. All header primaries, side tubes, collectors and flanges are pre-polished before chrome, paint and coating are applied for that show quality appearance. Choose chrome, rugged black paint or a polished metallic ceramic thermal barrier coating to complete the perfect look.

	HEADER PART NO.	SIDE PIPE PART NO.	EMISSION CODES	FOOTNOTES	A/C	P/B	P/S	AUTO COL	AUTO FLR	STD COL	STD FLR	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE
63-82 CORVETTE 265-400														
METALLIC CERAMIC COATED	D380	D930	3	*1, 96*	Y	Y	Y	N	Y	N	Y	1 7/8	4	REC
PAINTED BLACK	D380-B	D930-B	3	*1, 96*	Y	Y	Y	N	Y	N	Y	1 7/8	4	REC
CHROME	D380-C	D930-C	3	*1, 96*	Y	Y	Y	N	Y	N	Y	1 7/8	4	REC
63-82 CORVETTE 396-502														
METALLIC CERAMIC COATED	D381	D930	3	*69*	Y	Y	Y	N	Y	N	Y	2 1/8	4	RD
PAINTED BLACK	D381-B	D930-B	3	*69*	Y	Y	Y	N	Y	N	Y	2 1/8	4	RD
CHROME	D381-C	D930-C	3	*69*	Y	Y	Y	N	Y	N	Y	2 1/8	4	RD

D930-C

D930-B

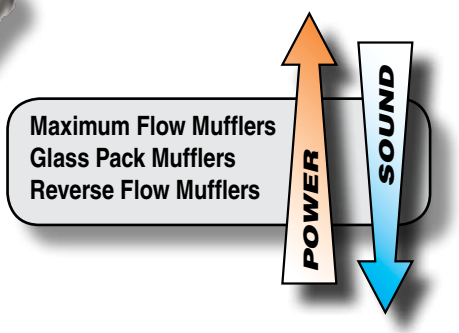
D930

Corvette Side Pipe Mufflers

Choose your desired power and sound level with one of three side pipe muffler inserts. Get the most power from your system with our Maximum Flow Mufflers. Tame the roar of your system with the quieter Reverse Flow Mufflers, or choose a Glass Pack Muffler which balances power and sound. Sold in pairs.

MAXIMUM FLOW MUFFLERS	D952
GLASS PACK MUFFLERS	D950
REVERSE FLOW MUFFLERS	D951

D950



NEW

H8095

Weld-UP Race Kits

Patriot Weld-up kits work great for racers who need to build custom headers when a specific fit header is not available. Kits come with mandrel bent one piece primaries, two 3/8" precision machined flanges and your choice on most applications of either formed weld-on or slip-on collectors incorporating unique long transition to provide better flow. Mounting bolts, gaskets and collector locking tabs (slip-on style only) are also included.

ENGINE	PART NO.	TUBE SIZE	COLLECTOR TYPE	COLLECTOR SIZE	PORT SHAPE
CHEVROLET BB	H8005	2"	WELD-ON	3 1/2"	SAP
CHEVROLET BB	H8091	2 1/4"	WELD-ON	4"	RD
CHEVROLET BB	H8092	2 3/8"	WELD-ON	4 1/2"	RD
CHEVROLET BB	H8093	2 3/8"	SLIP-ON	4 1/2"	RD
CHEVROLET BB	H8094	2 1/2"	WELD-ON	5"	RD
CHEVROLET BB	H8095	2 1/2"	SLIP-ON	5"	RD

NEW

Mild Steel (1010) Slip-On Collectors

Patriot slip-on collectors feature precision formed collector stubs constructed parallel making slip-on installation easy. Sold as pairs with eight locking tabs and all required bolts and nuts.

H7697

PART NO.	PRI. TUBE DIAMETER	COLLECTOR DIAMETER	LENGTH	TUBING GAUGE	UNIT OF MEASURE
4 INTO 1 COLLECTORS					
H7691	2 1/4"	4"	12"	16	pair
H7695	2 3/8"	4 1/2"	12"	16	pair
H7697	2 1/2"	5"	12"	16	pair

FOOTNOTES

1 Does not fit angle plug heads

69 Big block frame stands and motor mounts must be used to insure proper engine location and header fit.

96 Installation requires left side A/C bracket part number H7608.1979 and later vehicles with short compressors can use the stock bracket.

X-Pipe & Y-Pipe Kits

Doug's X-pipe and Y-pipe kits help to balance exhaust pressure resulting in increased low R.P.M. power. Our specific fit kits include all the necessary parts and pieces to connect Doug's headers to the factory or aftermarket catalytic converter. Universal kits include 4- 45° bends and one cross-over pipe. Specific fit kits are made from 409 stainless steel tubing for superior corrosion resistance.

YEARS	ENGINES	DESCRIPTION	MATERIAL	PART NO.	EMISSION CODES	TUBE DIAMETER	COMPATIBLE HEADER NO.
FORD MUSTANG							
96-04	4.6L 2V	X-Pipe	409 SS	D921	3	2 1/2"	D6679
96-04	4.6L 4V	X-Pipe	409 SS	D923	3	2 1/2"	D6681
05-10	4.6L 3V	X-Pipe	409 SS	D925	3	2 1/2"	D6682
CHEVROLET CAMARO / PONTIAC FIREBIRD							
98-02	LS1 / LS6	Y-Pipe	409 SS	D900	3	3"	D3328, D3339
98-02	LS1 / LS6	Y-Pipe	409 SS	D900	3	3"	D3329, D3340
82-92	265-400	Y-Pipe (Single Cat only)	409 SS	D901	3	2 1/2"	D3320
93-97	265-400	Y-Pipe	409 SS	D920	3	3"	D3324
CHEVROLET 1500, 2500, 3500 TRUCKS							
99-05	4.8L - 6.0L	Y-Pipe 409 SS	409 SS	D926	3	3"	D3354
UNIVERSAL APPLICATIONS							
	ALL	X-Pipe	Mild Steel	H7273	3	2 1/2"	
	ALL	X-Pipe	Mild Steel	H7274	3	3"	
	ALL	X-Pipe	Mild Steel	H7275	3	3 1/2"	

D900

D901

D920

D921

D923

D924

D925

D926

H7274

Stainless Steel Electric Cutout

Nothing gets a gearhead excited like the sound of open headers. Now you can uncork your exhaust with the push of a button. Watch the heads turn as within seconds your hotrod goes from mild... to WILD! Our all NEW Doug's electric cutouts offer superior design and function. You won't find these features anywhere else:

- 304 stainless steel construction
- High torque 12 Volt DC gear reduction motors
- Self adjusting, self cleaning gate for leak proof seal
- Zero obstructions when fully open
- Harness pre-wired for easy installation
- Reduced size permits greater installation options
- Includes wiring harness, gaskets and hardware
- Cutout kits included Y-pipe & band clamps for simple installation

NEW

DEC300AK

PART NO.	EMISSION CODES	DESCRIPTION	UNIT OF MEASURE	TUBE DIA.
STAINLESS STEEL ELECTRIC CUTOUTS				
DEC250A	8	Electric Cutout	Pair	2 1/2”
DEC250AK	8	Electric Cutout Kit	Pair	2 1/2”
DEC250A-1	8	Electric Cutout	Single	2 1/2”
DEC300A	8	Electric Cutout	Pair	3”
DEC300AK	8	Electric Cutout Kit	Pair	3”
DEC300A-1	8	Electric Cutout	Single	3”
ELECTRIC CUTOUT MOTOR KIT				
Cutout rebuild kits include motor and necessary hardware for a single unit. Works for all cutout sizes.				
DEC900		Motor Kit	Ea	

Application Notes:

- Not recommended for vehicles equipped with catalytic converters.
- Welding on or modifying electric cutout voids warranty.

Stainless Steel Cutout Turn Downs

Easily route your cutout exhaust flow away from the floor boards or in any direction you want with these easy to install 304 stainless steel turn downs. These turndowns are made specifically for our Doug's electric cutouts and included stainless band clamps for a weld free attachment. Sold individually.

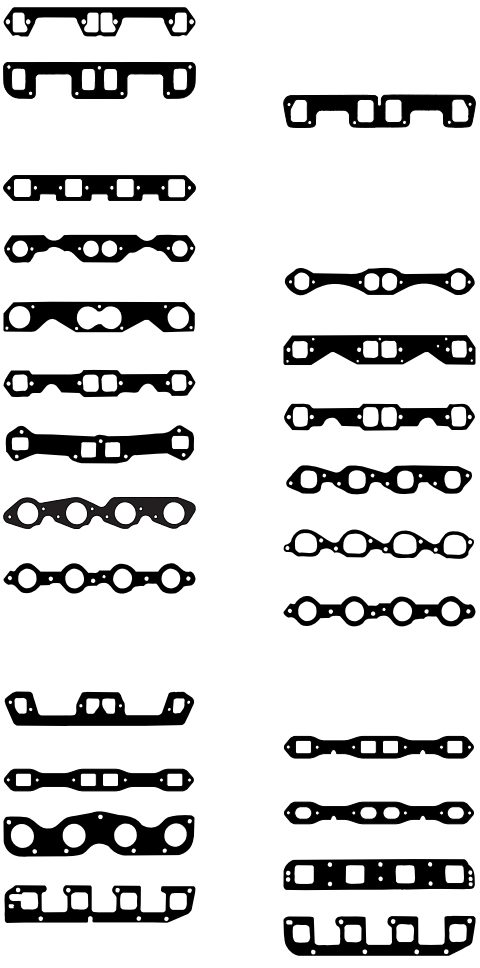
PART NO.	DESCRIPTION	UNIT OF MEASURE
STAINLESS STEEL CUTOUTS TURNDOWNS		
DEC250ATD	2 1/2" Turndown	Each
DEC300ATD	3" Turndown	Each

DEC300ATD

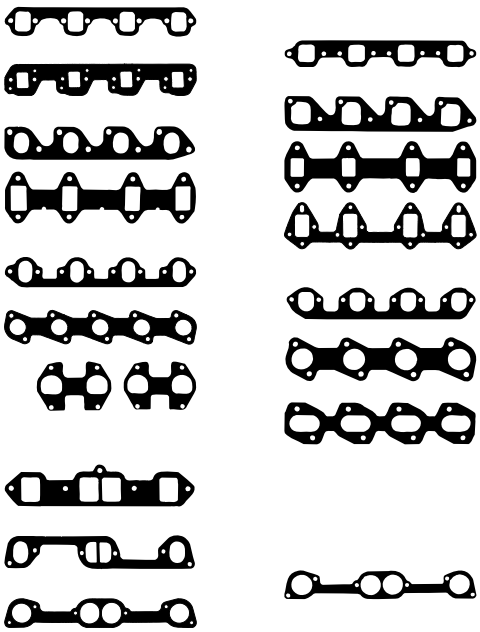
Header Flange Gaskets

Doug's premium header flange gaskets are made extra thick from a specially formulated gasket material. Our gaskets are rated up to 1100° F and handle exhaust pressures up to 3700 psig (255 bar). Each gasket is designed for an exact port match with Doug's headers.

PART NO.	ENGINE	PORT SHAPE	UNIT OF MEASURE
AMC			
HG9605	304-401	dog leg	pair
BUICK			
HG9400	350 1 3/4"	SAP	pair
HG9401	400-455 1 7/8"	SAP	pair
CADILLAC			
HG9100	425-500	square	pair
CHEVROLET			
HG9300	283-400	round	pair
HG9301	283-400	oval	pair
HG9302	283-400 (outer gasket)	round	pair
HG9322	283-400 (inner gasket)	N/A	pair
HG9310	283-400	small rectangle	pair
HG9312	283-400	large rectangle	pair
HG9348	348-409	rectangle	pair
HG9303	396-502 1 3/4" - 2"	SAP	pair
HG9303LG	396-502 2 1/2" - 2 1/2"	round	pair
HG9313	396-572	large D-port	pair
HG9304	LS1-LS6 1 5/8" - 1 3/4"	SAP	pair
NEW HG9305	LS1-LS6 1 7/8"	SAP	pair
CHRYSLER			
HG9106	273-360	SAP	pair
HG9151	383-440	small rectangle	pair
HG9152	383-440	large rectangle	pair
HG9105	440 (Motorhome)	oval	pair
HG9110	331-392 HEMI	round	pair
HG9108	426 HEMI	square	pair
HG9690	5.7L HEMI (Pass Side)	SAP	each
HG9691	5.7L HEMI (Driver Side)	SAP	each



PART NO.	ENGINE	PORT SHAPE	UNIT OF MEASURE	GASKET STYLE
FORD				
HG9248	260-351W	rectangle	pair	
HG9351	351W (World Prod Head)	rectangle	pair	
HG9250	351W (Dbl flange inner or outer)	rectangle	set	
HG9265	351C (4bbl head)	square	pair	
HG9215	351-400M (2bbl head)	oval	pair	
HG9203	390-428 (8-bolt)	1 3/4" rectangle	pair	
HG9203LG	390-428 (8-bolt)	2" - 2 1/8" rectangle	pair	
HG9204	390-428 (16-bolt)	SAP	pair	
HG9211	429-460	oval	pair	
HG9210	460 (fuel injected)	oval D	pair	
HG9208	6.8L V10	round	pair	
HG9249	4.6L-5.4L 2V	SAP	pair	
HG9694	4.6L-5.4L 3V	SAP	pair	
HG9646	4.6L 4V	SAP	pair	
OLDSMOBILE				
HG9355	400-455	rectangle"	pair	
PONTIAC				
HG9342	326-455	D-port	pair	
HG9343	326-455	round 1 7/8"	pair	
HG9343LG	326-455	round 2"	pair	



Collector Gaskets

Doug's premium collector gaskets are made extra thick from a specially formulated gasket material. Our gaskets are rated up to 1100° F and handle exhaust pressures up to 3700 psig (255 bar).

PART NO.	DESCRIPTION	COLLECTOR DIAMETER	UNIT OF MEASURE
CG9005	3 bolt flange	2 1/2	pair
CG9006	3 bolt flange	3	pair
CG9007	3 bolt flange	3 1/2	pair

Header Bolts

Our header bolts feature a reduced head for easier installation and are bright zinc plated to minimize corrosion.

PART NO.	12 QTY.	16 QTY.	500 QTY.
3/8-16 x 3/4 bolt	H7970	H7971	H7972
3/8-16 x 1 bolt	H7973	H7974	H7975

3/8-16 X 3/4"

3/8-16 X 1"

Header Flange Kits

Doug's Headers precision machined header flange kits are available for many popular engine families. Header flange kits come complete with gaskets and header bolts on most applications. Choose from our heavy duty 3/8" supplied with our premium 1100° F gaskets or less expensive lighter weight 5/16" flanges.

3/8" FLANGE KITS

	PART NO.	ENGINE / DESCRIPTION	TUBE DIAMETER	PORT SHAPE
	CADILLAC			
	H7830	425, 500	1 7/8	SQ
	CHEVROLET			
	H7831	265-400	1 5/8"	RD
	H7863	265-400	1 5/8"	OVL
	H7832	265-400	1 3/4"	REC
	H7834	348, 409	2"	REC
	H7899	396-502	1 3/4" - 2"	SAP
NEW	H7886	396-502	2 1/8"	RD
NEW	H7887	396-502	2 1/4"	RD
NEW	H7888	396-502	2 3/8"	RD
NEW	H7889	396-502	2 1/2"	RD
	H7898	572	2" - 2 1/8"	D-port
	H7893	LS1-LS6	1 5/8" - 1 3/4"	SAP
	CHRYSLER			
	H7835	273-360	1 5/8" - 1 3/4"	SAP
	H7838	383-440 excluding Hemi	1 3/4"	REC
	H7828	383-440 excluding Hemi	2"	REC
	H7837	331-392 Hemi	2"	RD
	H7840	426 Hemi	2" - 2 1/4"	SQ
	FORD			
	H7841	260-351W	1 5/8" - 3/4"	REC
	H7846	351W (World Product head)	1 3/4"	REC
NEW	H7801	5.0L Coyote	1 7/8"	SAP
	H7844	351C (2BBL Heads), 351-400M	1 3/4"	OVL
	H7845	Boss 302, 351C (4BBL Heads)	2"	SAP
	H7847	390-428 (8-bolt truck)	1 3/4"	REC
	H7848	390-428 (8-bolt car)	2" - 2 1/8"	REC
	H7829	390-428 (16-bolt car)	2" - 2 1/8"	REC
	H7849	429-460	1 3/4"	OVL
	H7850	429-460	2"	OVL
	H7851	460 (fuel injection)	1 3/4"	OVL / D
	OLDSMOBILE			
	H7852	403-455	1 3/4"	REC
	PONTIAC			
	H7853	326-455 (see note below)	1 7/8"	RD
NEW	H7859	326-455 (see note below)	2"	RD
	H7854	326-455	1 5/8" - 1 3/4"	D-port
	VOLVO			
NEW	H7802	B18-B20 1/2" thick flange	1 1/2"	REC

H7853 and H7859 flange kits fit Edelbrock Performer, RAM-Air, Super Duty and H.O. heads only

For flange kit images go to images.dougsheaders.com

5/16" FLANGE KITS

	PART NO.	ENGINE / DESCRIPTION	TUBE DIAMETER	PORT SHAPE
	BUICK			
NEW	H7860	401-425 (Nailhead)	1 5/8"	SAP
	CADILLAC			
NEW	H7884	425, 500	1 7/8	SQ
	CHEVROLET			
NEW	H7883	4.3L V6	1 1/2"	RD
	H7864	265-400	1 5/8"	RD
	H7825	265-400	1 5/8"	OVL
	H7861	265-400 (304 Stainless)	1 5/8"	OVL
	H7894	265-400	1 3/4"	REC
	H7896	265-400 Brodix	1 3/4"	RD
	H7895	265-400 Brodix	1 7/8" - 2"	RD
	H7833	265-400 (outer flange)	1 7/8" - 2"	RD
	H7800	265-400 (inner flange)	N/A	SAP
NEW	H7872	348, 409	1 3/4"	REC
	H7892	LS1-LS6	1 5/8" - 1 3/4"	SAP
	CHRYSLER			
	H7880	273-360	1 5/8" - 1 3/4"	SAP
	H7890	383-440 excluding Hemi	1 3/4"	REC
	H7897	383-440 excluding Hemi	2"	REC
	FORD			
NEW	H7804	2.3L 4 cylinder	1 5/8"	RD
NEW	H7805	223 6 cylinder	1 1/2"	REC
	H7842	260-351W	1 1/2"	REC
	H7870	260-351W	1 5/8" - 1 3/4"	OVL
	H7869	272-312 Y	1 1/2"	SQ
NEW	H7873	Flathead	1 3/4"	RD
NEW	H7806	351C (2BBL Heads), 351-400M	1 3/4"	OVL
	H7881	Boss 302, 351C (4BBL Heads)	2"	SAP
	H7855	390-428 (8-bolt truck)	1 3/4"	REC
	H7871	429-460	2"	OVL
	JAGUAR			
NEW	H7803	3.8-4.2L	1 5/8"	REC
	PONTIAC			
	H7882	326-455	1 5/8" - 1 3/4"	D-port

H7899

Mild Steel (1010) Formed Collectors

Doug's formed collectors provide a smooth transition point for superior exhaust scavenging. Choose from a variety of primary tube and collector sizes.

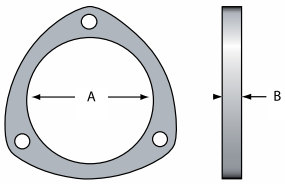
	PART NO.	PRI. TUBE DIAMETER	COLLECTOR DIAMETER	LENGTH	TUBING GAUGE	UNIT OF MEASURE
	4 INTO 1 COLLECTORS					
	H7678	1 1/2”	2 1/2”	6”	16	pair
	H7668	1 1/2”	2 1/2”	9”	16	pair
	H7669	1 1/2”	3”	9”	16	pair
	H7679	1 1/2”	3 1/2”	10”	16	pair
	H7671	1 5/8”	2 1/2”	10”	16	pair
	H7670	1 5/8”	3”	10”	16	pair
	H7680	1 5/8”	3 1/2”	10”	16	pair
	H7672	1 3/4”	3”	10”	16	pair
	H7682	1 3/4”	3 1/2”	10”	16	pair
	H7674	1 7/8”	3”	10”	16	pair
	H7684	1 7/8”	3 1/2”	10”	16	pair
	H7686	2”	3 1/2”	10”	16	pair
	H7681	2”	4”	10”	16	pair
	H7688	2 1/8”	3 1/2”	10”	16	pair
	H7689	2 1/8”	4”	12”	16	pair
	H7685	2 1/4”	3 1/2”	10”	16	pair
	H7690	2 1/4”	4”	10”	16	pair
NEW	H7693	2 1/4”	4 1/2”	10”	16	pair
NEW	H7696	2 1/2”	5”	10”	16	pair
	SLIP-ON 4 INTO 1 COLLECTORS					
NEW	H7691	2 1/4”	4”	12”	16	pair
NEW	H7695	2 3/8”	4 1/2”	12”	16	pair
NEW	H7697	2 1/2”	5”	12”	16	pair
	2 INTO 1 COLLECTORS					
	H7659	1 5/8”	2”	6 1/2”	16	each
	H7660	1 5/8”	2 1/2”	6 1/2”	16	each
	H7661	1 3/4”	2”	6 1/2”	16	each
	H7662	1 3/4”	2 1/8”	6 1/2”	16	each
	H7663	1 3/4”	2 1/4”	6 1/2”	16	each
	H7664	2”	2 1/2”	6 1/2”	16	each
	H7665	2 1/2”	3”	6 1/2”	16	each
	H7666	2 1/2”	3 1/2”	6 1/2”	16	each
	H7667	2 1/2”	4”	6 1/2”	16	each

Collector Flange Kits

Flange kits include two flanges, gaskets and flange bolts. Round collector flanges kits include two block off plates and two flanges.

PART NO.	DESCRIPTION	COLLECTOR DIAMETER (A)	FLANGE THICKNESS (B)
H7257	2 bolt	2”	4 Gauge
H7265	2 bolt	2 1/2”	4 Gauge
H7258	3 bolt	2”	4 Gauge
H7259	3 bolt	2 1/2”	4 Gauge
H7230	3 bolt Stainless	2 1/2”	5/16”
H7253	3 bolt	2 1/2”	5/16”
H7254	3 bolt	2 1/2”	3/8”
H7260	3 bolt	3”	4 Gauge
H7268	3 bolt	3”	3/8”
H7261	3 bolt	3 1/2”	4 Gauge
H7269	3 bolt	3 1/2”	3/8”
H7266	4 bolt round	3 1/2”	5/16”
H7267	4 bolt round	4”	5/16”

H7253



H7693

H7697

H7691

H7664

Collector Reducers

Our collector reducers are zinc plated to minimize corrosion while providing a weldable finish. Kits include two reducers, gaskets and flange bolts.

PART NO.	COLLECTOR DIA. (A)	OUTLET DIA. (C)	LENGTH (D)	THICKNESS (B)
COLLECTOR REDUCERS				
H7248	2 1/2"	2"	1 3/4"	4 Gauge
H7250	2 1/2"	2"	5"	4 Gauge
NEW H7229	2 1/2"	2 1/4"	1 1/2"	4 Gauge
H7242	2 1/2"	2 1/2"	5"	4 Gauge
H7239	2 1/2"	2 1/2"	5"	5/16
H7251	3"	2 1/4"	5"	4 Gauge
H7243	3"	2 1/2"	5"	4 Gauge
H7238	3"	2 1/2"	5"	5/16
H7244	3"	3"	5"	4 Gauge
H7237	3"	3"	5"	5/16
H7252	3 1/2"	2 1/2"	5"	4 Gauge
H7236	3 1/2"	2 1/2"	5"	3/8
H7245	3 1/2"	3"	5"	4 Gauge
H7235	3 1/2"	3"	5"	3/8
H7246	3 1/2"	3 1/2"	5"	4 Gauge
H7234	4"	3"	5"	3/8
DOME STYLE REDUCER FOR H8019				
H7247	2 1/2"	2 1/4"	1 3/4"	4 Gauge
REPLACEMENT REDUCER FOR H8014				
H7249	2 1/2"	2 1/2"	4"	4 Gauge
OXYGEN SENSOR REDUCERS				
H7232	2 1/2"	2 1/4"	5"	5/16
H7233	3"	2 1/2"	5"	5/16
OXYGEN SENSOR FITTING				
H7231	Universal weld-on 18mm thread - sold individually			

Header Brackets

Simplify your header installation with our quality brackets. These brackets are made from rigid steel and plated to resist corrosion.

PART NO.	DESCRIPTION
GM ALTERNATOR BRACKETS	
H7606	Mounting bracket left side only (use with H7607)
H7607	Adapter bracket (use with H7606)
GM A/C BRACKETS	
H7608	Chevy Small Block left side
FORD POWER STEERING BRACKET	
H7609	Cars with external slave cylinder

H7606

H7607

H7609

H7608

Turnouts and Slip Connectors

PART NO.	INLET DIAMETER	OUTLET DIAMETER	LENGTH	UNIT OF MEASURE
UNIVERSAL TURNOUTS				
H3813	3"	3"	9"	pair
H3814	3"	3 "	24"	pair
H3815	3 1/2"	3 1/2"	9"	pair
H3817	3 1/2"	3 1/2"	20"	pair
SLIP CONNECTORS				
H7621	1 5/8"	1 5/8"	3"	each
H7624	1 3/4"	1 3/4"	3"	each
H7628	2"	2"	3 1/2"	each
H7631	2 1/4"	2 1/4"	4"	each
H7633	3"	3"	3"	each
H7635	4"	4"	4 1/2"	each

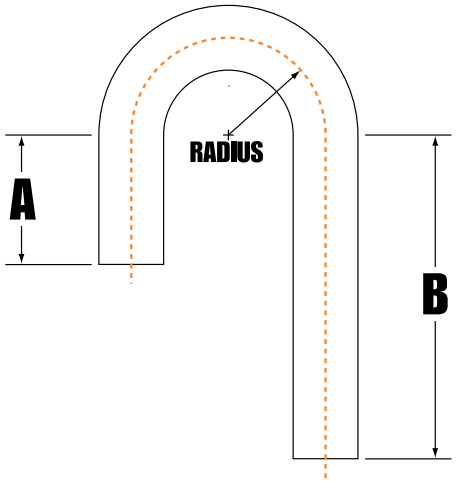
H7621

H3814

H7633

H7635

H3815



Mild Steel Mandrel Bends (1010)

Our mild steel mandrel bends are available in many combinations of radius, tube diameter and length to suit professional header builders, custom muffler shops and do-it-yourselfers alike. All our bends are made on the industry's most up to date mandrel bending machines to ensure smooth wrinkle-free bends with no crimping.

Aluminized Mandrel Bends (A787)

Aluminized tubing has become increasingly popular in exhaust system fabrication as a lower cost alternative to stainless steel. We offer a complete assortment of bends in all the popular exhaust system sizes.

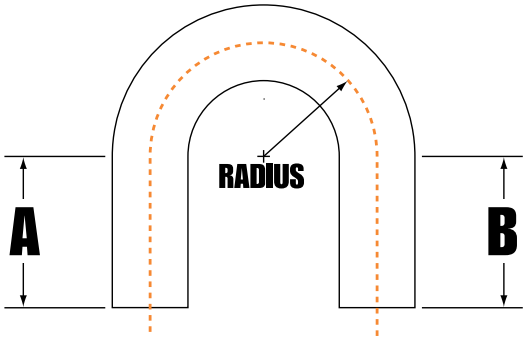
304 Stainless Steel Mandrel Bends (A269)

Our 304 stainless steel mandrel bends combine excellent physical properties with a remarkable resistance to corrosive agents found in automotive exhaust emissions. 304 material is the most cost-effective grade of nonmagnetic stainless steel for high strength racing applications or custom street machine exhaust systems.

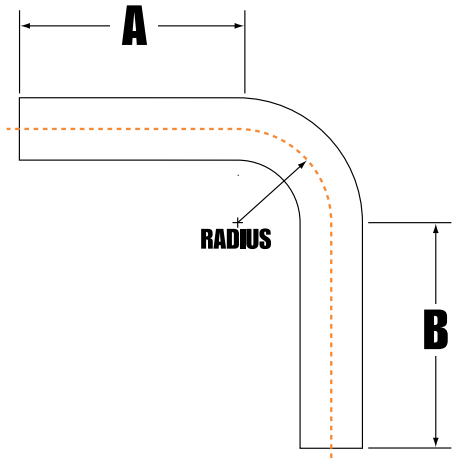
	PART NO.	GAUGE	TUBE DIAMETER	RADIUS	LEG LENGTHS A	B
	J BENDS					
	18 GAUGE MILD STEEL (1010)					
	H7013	18	1 1/2”	2”	6”	15”
	H7018	18	1 5/8”	2”	6”	15”
	H7002	18	1 5/8”	4”	6”	15”
	H7020	18	1 3/4”	2”	6”	15”
	H7022	18	1 3/4”	2 1/2”	6”	15”
	H7028	18	1 7/8”	2 1/2”	6”	15”
	H7029	18	1 7/8”	3”	6”	15”
	H7036	18	2”	3”	6”	15”
	H7041	18	2”	4”	6”	15”
	H7043	18	2 1/8”	3”	6”	15”
	H7001	18	2 1/8”	3 1/2”	6”	15”
	H7049	18	2 1/4”	3 1/2”	6”	15”
	H7075	18	2 1/4”	4”	6”	15”
	H7078	18	2 3/8”	3”	6”	15”
	H7054	18	2 1/2”	3”	6”	15”
	H7076	18	2 1/2”	4”	6”	15”
	16 GAUGE MILD STEEL (1010)					
	H7008	16	1 1/2”	2”	6”	15”
	H7019	16	1 5/8”	2”	6”	15”
	H7003	16	1 5/8”	4”	6”	15”
	H7021	16	1 3/4”	2”	6”	15”
	H7032	16	1 7/8”	2 1/2”	6”	15”
	H7042	16	2”	3”	6”	15”
	H7044	16	2 1/8”	3”	6”	15”
	H7048	16	2 1/8”	4”	6”	15”
	H7053	16	2 1/4”	3 1/2”	6”	15”
	H7059	16	2 1/2”	3”	6”	15”
	H7058	16	2 1/2”	4”	6”	15”
	ALUMINIZED (A787)					
	H7080	16	2 1/4”	3 1/2”	6”	15”
	H7083	16	2 1/2”	4”	6”	15”
	304 STAINLESS STEEL (A269)					
	H6900	18	1 1/4”	2 1/4”	6”	12”
	H6901	18	1 3/8”	2 1/2”	6”	12”
	H6902	18	1 1/2”	2”	6”	12”
	H6903	18	1 1/2”	2 1/2”	6”	12”
	H6904	18	1 1/2”	3”	6”	12”
	H6905	18	1 5/8”	2”	6”	12”
	H6906	18	1 5/8”	2 1/2”	6”	12”
	H6907	18	1 5/8”	3”	6”	12”
	H6908	18	1 3/4”	2”	6”	12”
	H6909	18	1 3/4”	2 1/2”	6”	12”
	H6910	18	1 3/4”	3”	6”	12”
	H6911	18	1 3/4”	4”	6”	12”
	H6912	18	1 7/8”	2 1/2”	6”	12”
	H6913	18	1 7/8”	3”	6”	12”
	H6914	18	1 7/8”	4”	6”	12”
	H6915	18	2”	3”	6”	12”
NEW	H6956	16	2”	3”	6”	12”
	H6916	18	2”	4”	6”	12”
	H6917	18	2 1/8”	3”	6”	12”
NEW	H6957	16	2 1/8”	3”	6”	12”
	H6918	18	2 1/8”	3 1/2”	6”	12”
	H6919	18	2 1/8”	4”	6”	12”
	H6920	18	2 1/4”	3 1/2”	6”	12”
NEW	H6958	16	2 1/4”	3 1/2”	6”	12”
	H6921	18	2 1/4”	4”	6”	12”
	H6924	18	2 1/2”	4”	6”	12”

U BENDS

PART NO.	GAUGE	TUBE DIAMETER	RADIUS	LEG LENGTHS A	B
U BENDS					
18 GAUGE MILD STEEL (1010)					
H7000	18	1 1/4”	2 1/4”	6”	6”
H7006	18	1 3/8”	2 1/2”	6”	6”
H7010	18	1 1/2”	2”	6”	6”
H7011	18	1 1/2”	2 1/2”	6”	6”
H7012	18	1 1/2”	3”	6”	6”
H7016	18	1 5/8”	2 1/2”	6”	6”
H7017	18	1 5/8”	3”	6”	6”
H7014	18	1 5/8”	6”	12”	12”
H7023	18	1 3/4”	2 1/2”	6”	6”
H7024	18	1 3/4”	3”	6”	6”
H7025	18	1 3/4”	4”	6”	6”
H7026	18	1 3/4”	6”	6”	6”
H7027	18	1 3/4”	6”	12”	12”
H7030	18	1 7/8”	3”	6”	6”
H7031	18	1 7/8”	4”	6”	6”
H7033	18	1 7/8”	6”	12”	12”
H7037	18	2”	3”	6”	6”
H7038	18	2”	4”	6”	6”
H7039	18	2”	6”	6”	6”
H7040	18	2”	6”	12”	12”
H7045	18	2 1/8”	6”	12”	12”
H7073	18	2 1/4”	6”	12”	12”
H7074	18	2 1/2”	5”	12”	12”
16 GAUGE MILD STEEL (1010)					
H7007	16	1 1/2”	2”	6”	6”
H7015	16	1 5/8”	2 1/2”	6”	6”
H7009	16	1 5/8”	6”	12”	12”
H7068	16	1 3/4”	6”	12”	12”
H7034	16	1 7/8”	6”	12”	12”
H7064	16	2”	6”	12”	12”
H7077	16	2 1/8”	3”	6”	6”
H7046	16	2 1/8”	3 1/2”	6”	6”
H7047	16	2 1/8”	6”	12”	12”
H7050	16	2 1/4”	4”	6”	6”
H7051	16	2 1/4”	6”	6”	6”
H7052	16	2 1/4”	6”	12”	12”
H7055	16	2 1/2”	4”	6”	6”
H7057	16	2 1/2”	5”	12”	12”
H7056	16	2 1/2”	6”	6”	6”
H7060	16	3”	6”	6”	6”
H7065	16	3 1/2”	7”	6”	6”
H7066	16	4”	7”	6”	6”
ALUMINIZED (A787)					
H7081	16	2 1/4”	6”	12”	12”
H7084	16	2 1/2”	6”	12”	12”
H7087	16	3”	6”	12”	12”
H7090	16	3 1/2”	7”	12”	12”
H7093	16	4”	7”	12”	12”



PART NO.	GAUGE	TUBE DIAMETER	RADIUS	LEG LENGTHS A	B
U BENDS					
18 GAUGE 304 STAINLESS STEEL (A269)					
H6925	18	1 1/4”	2 1/4”	6”	6”
H6926	18	1 3/8”	2 1/2”	6”	6”
H6927	18	1 1/2”	3”	6”	6”
H6928	18	1 5/8”	3”	6”	6”
H6929	18	1 5/8”	6”	6”	6”
H6930	18	1 3/4”	3”	6”	6”
H6931	18	1 3/4”	6”	6”	6”
H6932	18	1 7/8”	6”	6”	6”
H6933	18	2”	6”	6”	6”
H6934	18	2 1/8”	6”	6”	6”
H6935	18	2 1/4”	3 1/2”	6”	6”
H6937	18	2 1/2”	4”	6”	6”
H6939	18	2 1/2”	6”	6”	6”
16 GAUGE 304 STAINLESS STEEL (A269)					
H6936	16	2 1/4”	3 1/2”	6”	6”
H6938	16	2 1/2”	4”	6”	6”
H6940	16	2 1/2”	6”	6”	6”
H6942	16	3”	6”	6”	6”
H6941	18	3”	6”	6”	6”



SPECIALITY BENDS

PART NO.	GAUGE	TUBE DIAMETER	RADIUS	LEG LENGTHS A	B
45° BENDS 304 STAINLESS STEEL (A269)					
H6950	16	2 1/4”	3 1/2”	6”	6”
H6951	16	2 1/2”	4”	6”	6”
H6952	16	3”	6”	6”	6”
90° BENDS MILD STEEL (1010)					
H7062	16	3”	3 1/2”	6”	12”
H7061	18	3”	3 1/2”	6”	12”
H7063	16	3 1/2”	4”	6”	12”
H7067	16	4”	4 1/2”	6”	12”
90° BENDS 304 STAINLESS STEEL (A269)					
H6953	16	2 1/4”	3 1/2”	6”	6”
H6954	16	2 1/2”	4”	6”	6”
H6955	16	3”	6”	6”	6”
120° BENDS MILD STEEL (1010)					
H7070	16	3”	3 1/2”	6”	12”
H7069	18	3”	3 1/2”	6”	12”
H7071	16	3 1/2”	4”	6”	12”
H7072	16	4”	4 1/2”	6”	12”
120° BENDS ALUMINIZED (A787)					
H7086	16	3”	3 1/2”	6”	12”
H7089	16	3 1/2”	4”	6”	12”
H7092	16	4”	4 1/2”	6”	12”

TUBING

PART NO.	GAUGE	TUBE DIAMETER	LENGTHS
MILD STEEL (1010)			
H7748	18	1 1/2”	5’
H7751	16	1 5/8”	5’
H7750	18	1 5/8”	5’
H7752	18	1 3/4”	5’
H7755	16	1 7/8”	5’
H7754	18	1 7/8”	5’
H7757	16	2”	5’
H7756	18	2”	5’
H7759	16	2 1/8”	5’
H7758	18	2 1/8”	5’
H7761	16	2 1/4”	5’
H7760	18	2 1/4”	5’
H7763	16	2 1/2”	5’
H7762	18	2 1/2”	5’
H7765	16	3”	5’
H7764	18	3”	5’
H7767	16	3 1/2”	5’
H7768	16	4”	5’
ALUMINIZED (A787)			
H7780	16	2 1/4”	5’
H7782	16	2 1/2”	5’
H7784	16	3”	5’
H7786	16	3 1/2”	5’
H7788	16	4”	5’
304 STAINLESS STEEL (A269)			
H7700	18	1 1/4”	5’
H7701	18	1 3/8”	5’
H7702	18	1 1/2”	5’
H7703	18	1 5/8”	5’
H7704	18	1 3/4”	5’
H7705	18	1 7/8”	5’
H7706	18	2”	5’
H7707	16	2”	5’
H7708	18	2 1/8”	5’
H7709	16	2 1/8”	5’
H7710	18	2 1/4”	5’
H7711	16	2 1/4”	5’
H7712	18	2 3/8”	5’
H7713	16	2 3/8”	5’
H7714	18	2 1/2”	5’
H7715	16	2 1/2”	5’
H7716	18	3”	5’
H7717	16	3”	5’
H7718	16	3 1/2”	5’

Doug's Headers Willys Tee Shirts

Show everyone that you run the best headers around with these high quality 100% cotton tee shirts featuring the Legendary Doug's Headers Willys on the back.

SIZE	WHITE PART NO.	BLACK PART NO.
Small	TS100	TS200
Medium	TS101	TS201
Large	TS102	TS202
XL	TS103	TS203
XXL	TS104	TS204
XXXL	TS105	TS205

Doug's Headers Embroidered Cap

Black cap with "The Original Doug's Headers" logo embroidered on the front.
One size fits all.

DHH100

Doug's Headers Decal's

Doug's Headers large peel and stick decal
7 1/2"x 3"

DD200

The Original Doug's Headers peel and stick decal
5"x 2"

DD350

Doug's Headers Banner

Durable vinyl 4'x 2' banner with reinforced brass mounting eyelets. **DHB100**

D103

D104

D109

D1104Y

D127

D190

D200

D202

D300Y

D301

D302

D302AP

D303Y

D304

D305

D306

D308

D309Y

D310

D311

PICTURE GALLERY

D312

D313

D315

D316

D317

D318

D319

D320

D321

D322

D323

D324

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D326

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D329

D330

D331

D3316

D3317

D332

D3320

D3321

D3322

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D3324

D3325

D3327

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D3329

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D3331

D3332

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PICTURE GALLERY

D3339

D334

D3340

D3345

D3346

D335

D3353

D3353-1

D3354

D3364Y-1

D3364Y-3

D3364Y-4

D3367Y-1

D3367Y-2

D3373

D3383-2

D3399Y-1

D3399Y-2

D350

D353

D354

D355

D356

D357Y

D358

D359

D365

D367Y

D368

D369

PICTURE GALLERY

D371Y

D372Y

D375Y

D376Y

D380

D380-B

D380-C

D381

D381-B

D381-C

D396

D402

D440

D4458

D4477

D450

D451

D452

D453

D460

D521

D522

D523

D564

D567

D568

D569

D570

D581

D590

D603

D625

D626

D627

PICTURE GALLERY

D6512

D660YA

D660YS

D661Y

D662Y

D6648Y

D665

D6659

D667

D6671

D6672

D6673

D6674

D6675

D6676

PICTURE GALLERY

D6679

D668

D6680

D6681

D6682

D6683

D669Y

D669Y-1

D670A2

D670A4

D670S2

D670S4

D6712

D6714

D690YA

D690YS

D741

D743

D755Y

D800

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FOOTNOTES

1 Does not fit angle plug heads
4 Fenderwell exit
5 Shorty design for maximum ground clearance
11 Universal block hugger design
13 May require smaller front tires to avoid contact.
18 Header installation requires the use of the 1965-66 Non Hi-Po V8 clutch equalizer bar
23 Will not fit if engine is located more than 3/4" forward for HEI firewall clearance. Fits with TCI engine mount kit PN 725-7005-80 and with the equivalent Danchuk mounts.
29 Comes with fitting(s) to accommodate air injection
34 Rear Exit
36 Fits D-Port cylinder heads including ZZ4 crate engines
38 Does not fit "Camper Special" models
52 Will not fit with Saginaw Close Ratio 825 Steering Box
55 Fits GT40 "P" head
60 Will not fit with 168 tooth flywheels or kickout aftermarket starters
61 Does not fit 67-69 Camaro with A/C
62 Must use 66 1/2 or later frame brackets (approx. 1" higher than 65 and early 66 style)
69 Big block frame stands and motor mounts must be used to insure proper engine location and header fit.
75 Fuel injected engines only
76 Fits with either the Danchuk 3/4" forward or their stock location side mounts, rear transmission mount or equivalent and stock or 605 steering boxes. Stock mid mount and ears on the frame must removed
82 Better ground clearance than D372Y
85 O2 bungs are welded on both collectors.
86 Weld on oxygen sensor bungs are provided with the collector reducer kit.
88 Fits two barrel heads
89 Fits four barrel heads (Boss 351)
90 Does not fit with C-6 transmission
91 Will not fit Dart/Windsor heads
92 Will fit most angle plug heads including factory Chevrolet "Bow-Tie" heads
93 Requires removal or modification of locking steering columns if equipped
94 Non catalytic converter equipped.
95 Reducers available with O2 sensor fitting see catalog page 28
96 Installation requires left side A/C bracket part number H7608.1979 and later vehicles with short compressors can use the stock bracket.
97 Installation requires power steering bracket PN H7609.
100 Will not fit models with air injection cylinder heads
104 Some factory heads do not have end bolt holes and should be drilled and tapped to assure proper sealing.
105 Original bellhousing frame mounts must be removed.
107 LS1/LS6 engines require the use of a LS1 oil pan for proper header fit.
108 Will fit with 605 power steering box
111 Long tube headers for off-highway racing use only
112 '79-'85 models require use of '86 or later double hump crossmember
113 Replacement shorty style header which bolts directly to '86 and later factory headpipe
114 Equal length shorty style header which bolts directly to '86 and later factory headpipe
115 Equal length shorty style header which bolts directly to '94 and later factory headpipe
116 Replacement shorty style header which bolts directly to '94 and later factory headpipe
117 Aluminized X pipe that bolts to rear factory catalytic converter available separately PN. D921
119 Double flange design (inner and outer)
120 Requires use of Advance Adapter swap kit
121 50-State Legal header C.A.R.B. E.O. #D-57-19, D-57-26
122 50-State Legal header C.A.R.B. E.O. #D-57-19, D-57-25
124 Aluminized X pipe that bolts to rear factory catalytic converter available separately PN. D923
125 Fits Edelbrock angle plug heads
126 Y indicates Tri-Y design
127 Fits with Mopar mini-starter part PN. P5249644C
130 Does not fit with 727 transmission
132 Fits Edelbrock Performer, RAM-Air, Super Duty and H.O. heads only
133 Does not fit with power glide transmission
134 4 speed applications must use '64-'65 Z-Bar PN. 9776376
135 Does not fit convertible models
136 Application with scatter shield or factory bellhousings with dual starter pockets must use Fram oil filter PN. PH3675 or equivalent
137 Does not fit 4 speed applications with bell housing mounts
138 Fits only World Products heads with wide 3" center to center exhaust bolt pattern
140 Replacement heat riser included
141 Available with optional smog pump provision. Dual smog pump applications add DP to the end of header part number. Single smog pump applications add SP to end of header part number
142 Does not fit with ABS brakes
143 Comes with EGR provision
144 Carbureted applications only
145 Drivers side catalytic converter
147 Welded-on catalytic converter located under pass footwell
149 2 1/2" catalytic converter
150 3" catalytic converter
152 3 bolt catalytic converter
154 Fits with C6 or E40D transmissions
155 Shorty header that bolts directly to factory headpipes
156 Fits Dart/Windsor heads
157 Replacement shorty style header which will bolt directly to the stock 302 H-pipe headpipes
158 Header equipped with a fitting to accept stock O2 sensor
159 Includes Y pipe and flange to accommodate the catalytic converter
160 Includes O2 sensor extension(s) harness
161 Fits with '82 and later Lakewood scattershield
163 Does not fit Cutlass Supreme
164 Dog leg exhaust port
165 Front wheel drive only
166 Fits P30 chassis
168 Workhorse P chassis
169 Workhorse W chassis
170 This header comes with accommodations for E.G.R., oxygen sensor and smog pump.
171 Passenger side header has rear exit
172 Over frame design with outside exit and provision for exhaust system hookup
173 System accommodates oxygen sensor(s) and air injection
174 Aluminized Y pipe that bolts to factory catalytic converter available separately PN. D900
175 Aluminized Y pipe that bolts to rear factory catalytic converter available separately PN. D901
176 Fits T.P.I. engines with single 3" inlet catalytic converter only. High Flow Y pipe included.
177 Includes Y pipe and flange to accommodate stock catalytic converter. Will not fit '95 models with dual catalytic converters
178 Aluminized Y pipe that bolts to rear factory catalytic converter available separately PN. D920
179 Requires street & performance engine adapter kit
180 Requires a Doug's LS1 adapter plate kit P/N SK100 or equivalent (American Tour Specialties are confirmed)
181 Includes 3" to 2.5" reducers with O2 fittings
182 Aluminized Y pipe PN. D926 bolts to exhaust system. Available separately
183 Will work w/column shift must use "Chevy 2 Only" conversion kit part number 01036
184 OEM Domed collector style
185 Fits stock, GT40, Dart, Edelbrock and TFS Twisted Wedge Street heads
186 Connector pipe included. Requires cutting of factory Y pipe
187 Will fit 572 tall deck (10.2") crate engine or equivalent
190 Turbo 400 equipped applications must use shorter aftermarket modulator valve (2 3/4" long)
191 Header fits with Milodon oil pans 30355, 31660 & 31665
192 Header is designed to fit cars using original V-8 pitman arm part number 3719487 not 6 cylinder pitman arm number 3709877. Aftermarket pitman arms must be same configuration as OE for proper header fit.
193 Without oil cooler
194 Will only fit 16 bolt F.E. cylinder heads with the top four exhaust bolt holes in line. Will not seal properly on heads with the end upper bolts lower than the center bolts.
195 Not Cobra Jet Models
196 Lakewood bell housings require clearancing for header tubes
197 Use recommended C5ZZ16A052E "export brace" if shock mount center to center dimension is less than 33 3/4"
198 Aluminized X pipe that bolts to factory catalytic converter available separately PN. D925
199 Header design features two primary pipes crossing behind oil pan for improved fit. Originally designed on factory Cobra Jet Super Stock Cars.
200 Extremely tight fit between shock towers. Fits better when shock towers are boxed.
202 Will fit Detroit Speed & Engineering front subframes with rack and pinion steering
204 1968-69 AMX & Javelin require minor modification of passenger side shock tower if using 1970 and newer "Tall Deck" block. Clearance not an issue with original 68-69 block. (Not an issue on 1970-74 cars)
205 Will fit 168-tooth flywheel if used with Powermaster mini starter P/N 9500
209 One tube each side over frame
210 Must use stock small block frame stands and motor mounts
212 Will not fit manual transmission cars with factory Z bar clutch linkage
214 Must use non-shell type motor mounts
215 Designed for original heads (906 or 915 castings) 1975 and later models may require modification to flange
216 Will not fit new cast iron Ford Dart engine blocks
217 Flat collector design for maximum frame clearance
218 Will fit 2 door only
220 Uses 3" V band collectors with clamps provided
221 Comes with welded O2 sensor fittings
222 Fits TCI or equivalent Mustang II rack and pinion equipped cars
223 Fits AOD transmissions
227 Will fit with Saginaw Close Ratio 825 Steering Box
228 Will not fit GT40 "P" head
229 Will fit with T5 Transmission and stock Z bar
230 Will fit applications with 727 automatic transmissions when used with Mopar Performance mini starter #P5249644AC or equivalent.
231 Header design fits with Shock Towers removed and TCI or equivalent front crossmember and motor mounts

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All Doug's headers and exhaust products are guaranteed, to the original purchaser, to be free of defects in materials and workmanship for one year. This warranty covers the replacement or repair of the product only and does not cover the cost of removal and installation, customer applied aftermarket coatings or any discoloration or corrosion of finished surfaces.

Damage or product failure resulting from collision, improper installation, off-road use, road hazards, the use of exhaust insulating wrap or like products or rust occurring after installation, is not covered by the warranty. The warranty extends only to the original purchaser.

Should a part become defective it should be returned to the original selling retailer and must be accompanied with the sales receipt. If there is no retailer in your area, call the factory for a return authorization and return your part prepaid to the factory for inspection. PerTronix reserves the rights to replace or repair the alleged defective part and return the part freight collect.

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